

HCG600FF120E3ME7

1200V/600A Half Bridge IGBT Module

Description

The HCG600FF120E3ME7 is a Half Bridge IGBT Power Module. It integrates high performance IGBT chips designed for the applications such as High Power supply and Motor control.



Features

- Blocking voltage:1200V
- Low saturation voltage $V_{CE(sat)}$
- Low Switching Losses
- Thermistor inside

Applications

- High Power Switching Applications
- Motor Drives
- Solar inverter Systems
- Uninterrupted Power Supply

Circuit diagram

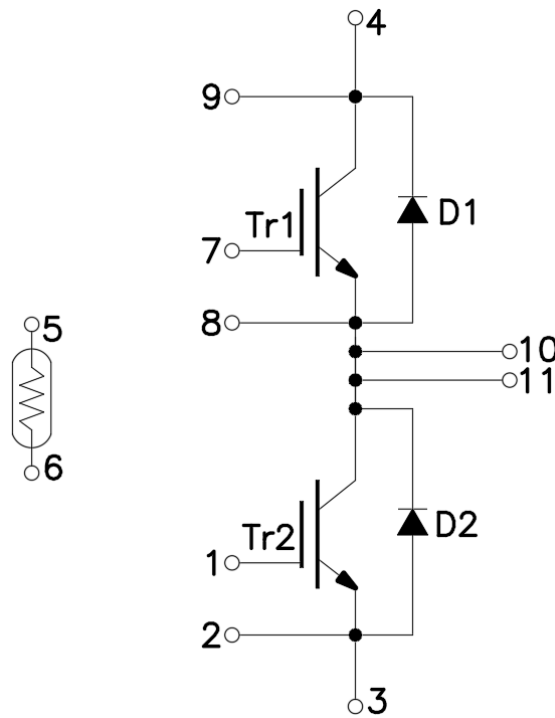


Figure 1. Out drawing & circuit diagram for HCG600FF120E3ME7

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Pin Configuration and Marking Information

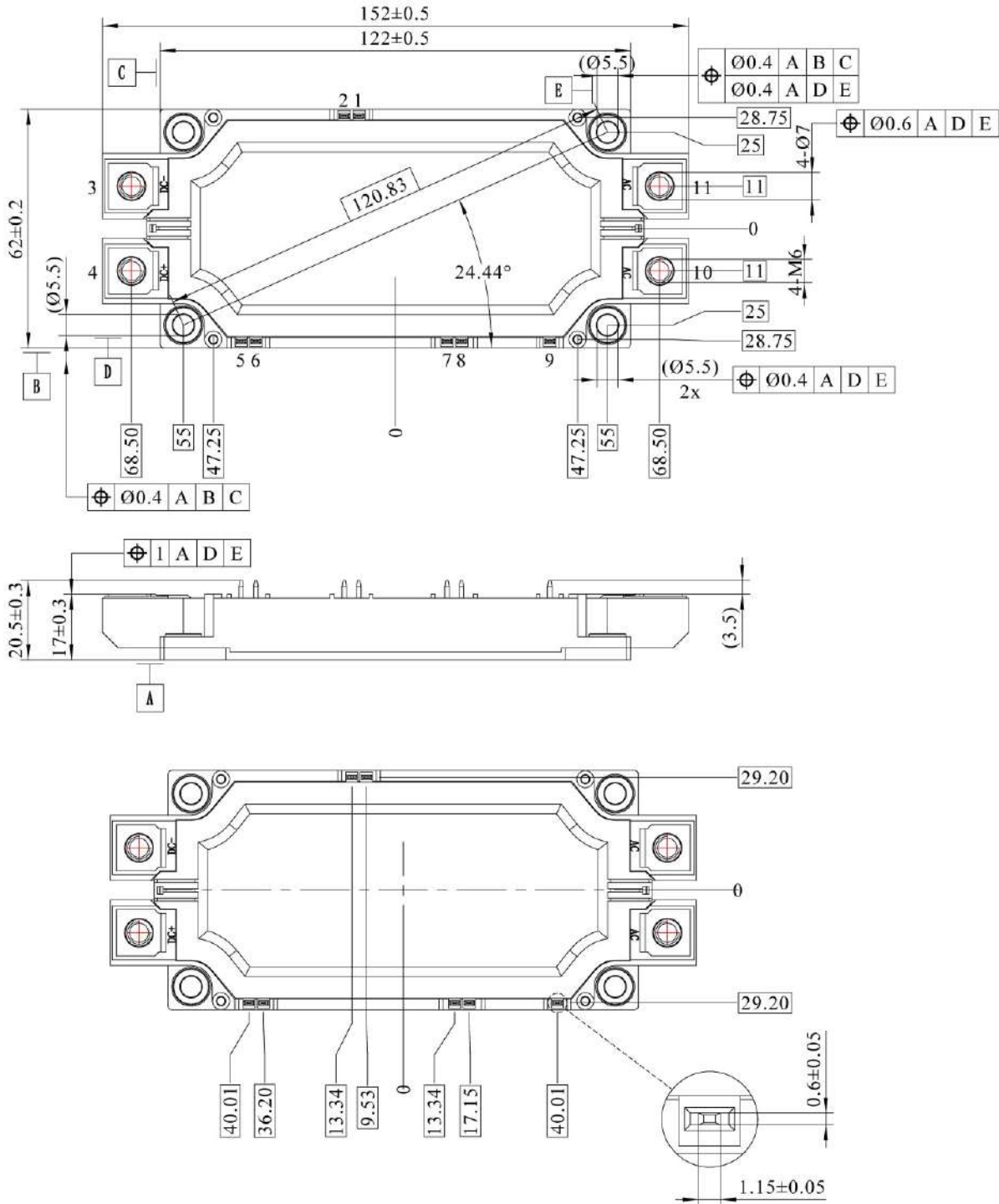


Figure 2. Pin configuration

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Module

Parameter	Condition	Value	Unit
Isolation Voltage	RMS, $f = 50\text{Hz}$, $t = 1\text{min}$	3.4	kV
Material of module baseplate	-	Cu	-
Creepage distance	terminal to heatsink terminal to terminal	14.5 13	mm
Clearance	terminal to heatsink terminal to terminal	12.5 10	mm
CTI	-	600	-
Module lead resistance, terminals – chip	$T_c = 25^\circ\text{C}$	0.8	m Ω
Mounting torque for module mounting	M5, M6	3 to 6	Nm
Weight	-	350	g

Maximum Ratings ($T_j = 25^\circ\text{C}$ unless otherwise specified)

Symbol	Parameter	Condition	Ratings	Unit
V_{CES}	Collector-Emitter Voltage	G-E Short	1200	V
V_{GES}	Gate-Emitter Voltage	C-E Short	± 20	V
I_C	DC Continuous Collector Current	$T_c = 95^\circ\text{C}$	600	A
I_{CM}	Pulse Collector Current	$t_p = 1\text{ms}$, Note1	1200	A
P_C	Maximum Power Dissipation	$T_c = 25^\circ\text{C}$, IGBT	3000	W
I_F	Diode Forward Current	-	600	A
I_{FRM}	Repetitive peak forward Current	$t_p = 1\text{ms}$, Note1	1200	A
T_{vjop}	Operating junction temperature	Note2	-40 to 175	$^\circ\text{C}$
T_{stg}	Storage temperature	-	-40 to 125	$^\circ\text{C}$

Note1: Pulse width limited by maximum junction temperature

Note2: $T_{vjop} > 150^\circ\text{C}$ is only allowed for operation at overload conditions

NTC characteristics

Symbol	Parameter	Condition	Value			Unit
			Min.	Typ.	Max.	
R_{25}	Resistance	$T_c = 25^\circ\text{C}$	-	5	-	k Ω
$\Delta R/R$	Deviation of R_{100}	$T_c = 100^\circ\text{C}$, $R_{100} = 493\ \Omega$	-5	-	5	%
P_{25}	Power dissipation	$T_c = 25^\circ\text{C}$	-	-	20	mW
$B_{25/50}$	B-value	$R_2 = R_{25} \exp [B_{25/50}(1/T_2 - 1/(298,15\text{ K}))]$	-	3375	-	K
$B_{25/80}$	B-value	$R_2 = R_{25} \exp [B_{25/80}(1/T_2 - 1/(298,15\text{ K}))]$	-	3411	-	K
$B_{25/100}$	B-value	$R_2 = R_{25} \exp [B_{25/100}(1/T_2 - 1/(298,15\text{ K}))]$	-	3433	-	K

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IGBT Electrical characteristics (T_j=25°C unless otherwise specified, chip)

Symbol	Item	Condition		Value			Unit	
				Min.	Typ.	Max.		
V _{CE(sat)} (Chip)	Collector-Emitter Saturation Voltage	I _C =600A V _{GE} =15V	T _j =25°C	-	1.60	1.92	V	
			T _j =125°C	-	1.73	-		
			T _j =150°C	-	1.80	-		
			T _j =175°C	-	1.85	-		
V _{GE(th)}	Gate-Emitter threshold Voltage	I _C =23mA, V _{CE} =V _{GE}		5.0	5.8	6.5	V	
Q _G	Gate charge	V _{GE} = -15V to +15V		-	6.9	-	uC	
R _{Gint}	Internal gate resistor	-	T _j =25°C	-	0.53	-	Ω	
C _{ies}	Input Capacitance	V _{CE} =25V	T _j =25°C	-	86.4	-	nF	
C _{oes}	Output Capacitance	V _{GE} =0V		-	2.35	-	nF	
C _{res}	Reverse transfer Capacitance	f=1MHz		-	0.66	-	nF	
I _{CES}	Collector- Emitter Cut off Current	V _{CE} =1200V, V _{GE} =0V		T _j =25°C	-	-	1	mA
I _{GES}	Gate-Emitter Leakage Current	V _{GE} = 20V, V _{CE} =0V		T _j =25°C	-	-	1	uA
t _{d(on)}	Turn-on delay time	V _{CC} =600V I _C =600A V _{GE} =+15V/-8V R _G =1.0Ω Inductive load	T _j =25°C	-	222	-	ns	
			T _j =125°C	-	196	-		
			T _j =150°C	-	196	-		
t _r	Rise time		T _j =25°C	-	56	-	ns	
			T _j =125°C	-	58	-		
			T _j =150°C	-	63	-		
t _{d(off)}	Turn-off delay time		T _j =25°C	-	690	-	ns	
			T _j =125°C	-	861	-		
			T _j =150°C	-	924	-		
t _f	Fall time	T _j =25°C	-	144	-	ns		
		T _j =125°C	-	273	-			
		T _j =150°C	-	302	-			
E _{on}	Turn-on power dissipation	T _j =25°C	-	26.62	-	mJ		
		T _j =125°C	-	36.97	-			
		T _j =150°C	-	45.01	-			
E _{off}	Turn-off power dissipation	T _j =25°C	-	42.61	-	mJ		
		T _j =125°C	-	77.19	-			
		T _j =150°C	-	80.63	-			
R _{th(j-c)}	Thermal Resistance, Junction to Case (IGBT)		-	0.05	-	°C/W		
R _{th(c-s)}	Thermal Resistance, Case to sink (Conductive Grease applied) , Note1		-	0.015	-	°C/W		

Note1: Assumes Thermal Conductivity of grease is 2.8 W/m · K and thickness is 50um

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Freewheeling Diode Electrical characteristics ($T_j=25^\circ\text{C}$ unless otherwise specified, chip)

Symbol	Item	Condition	Value			Unit	
			Min.	Typ.	Max.		
V_F	Diode Forward Voltage	$I_F=600\text{A}, V_{GE}=0\text{V}$	$T_j=25^\circ\text{C}$	-	1.64	1.97	V
			$T_j=125^\circ\text{C}$	-	1.48	-	
			$T_j=150^\circ\text{C}$	-	1.49	-	
			$T_j=175^\circ\text{C}$	-	1.44	-	
t_{rr}	Reverse recovery time	(Switch side) $V_{CC}=600\text{V}$	$T_j=25^\circ\text{C}$	-	0.566	-	us
			$T_j=125^\circ\text{C}$	-	0.858	-	
			$T_j=150^\circ\text{C}$	-	0.944	-	
I_{RM}	Peak reverse recovery Current	$I_C=600\text{A}$ $V_{GE}=+15\text{V}/-8\text{V}$ $R_G=1.0\Omega$	$T_j=25^\circ\text{C}$	-	382	-	A
			$T_j=125^\circ\text{C}$	-	495	-	
			$T_j=150^\circ\text{C}$	-	521	-	
Q_{rr}	Recovered charge	(FRD side) $V_{rr}=600\text{V}$ $I_F=600\text{A}$ $V_{GE}=-8\text{V}$	$T_j=25^\circ\text{C}$	-	88.32	-	uC
			$T_j=125^\circ\text{C}$	-	161.9	-	
			$T_j=150^\circ\text{C}$	-	183.6	-	
E_{rr}	Reverse recovered energy	Inductive load switching operation	$T_j=25^\circ\text{C}$	-	41.55	-	mJ
			$T_j=125^\circ\text{C}$	-	75.71	-	
			$T_j=150^\circ\text{C}$	-	85.68	-	
$R_{th(j-c)}$	Thermal Resistance, Junction to Case (Diode)		-	0.07	-	$^\circ\text{C}/\text{W}$	
$R_{th(c-s)}$	Thermal Resistance, Case to sink (Conductive Grease applied) , Note1		-	0.02	-	$^\circ\text{C}/\text{W}$	

Note1: Assumes Thermal Conductivity of grease is $2.8 \text{ W/m} \cdot \text{K}$ and thickness is $50\mu\text{m}$

Test Conditions

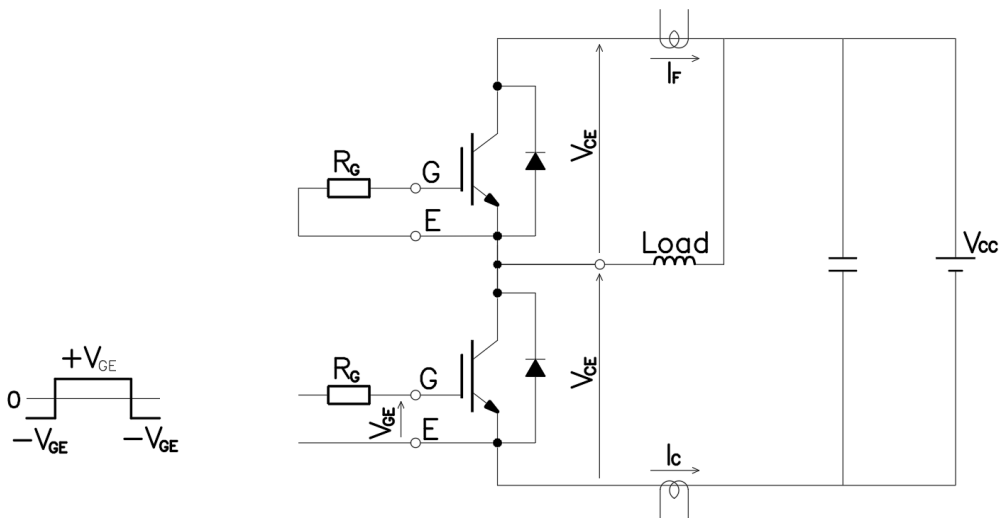


Figure 3. Switching time measure circuit

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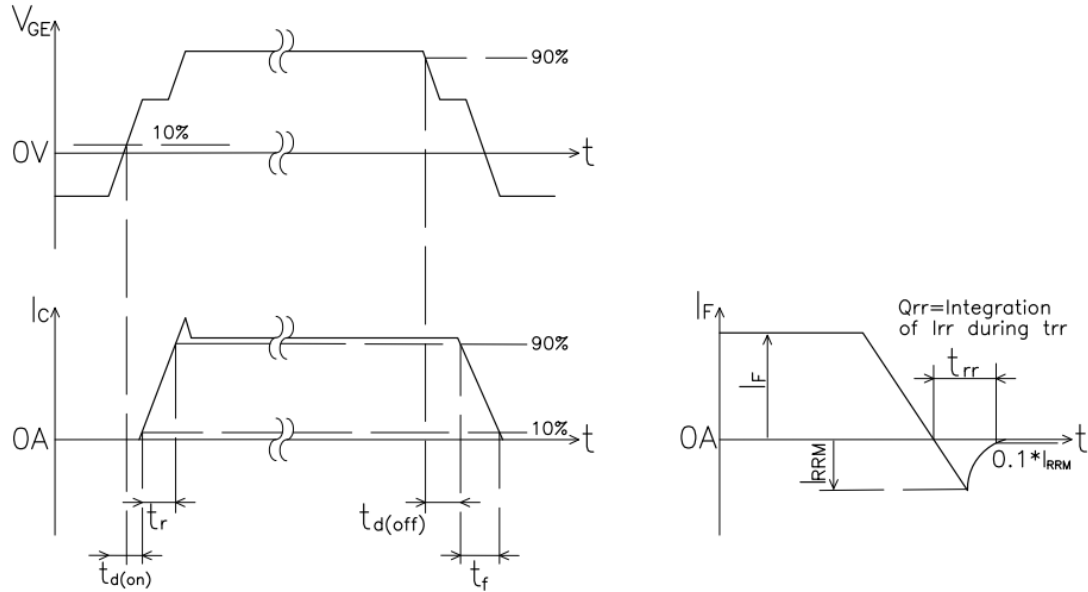


Figure 4. Switching time definition

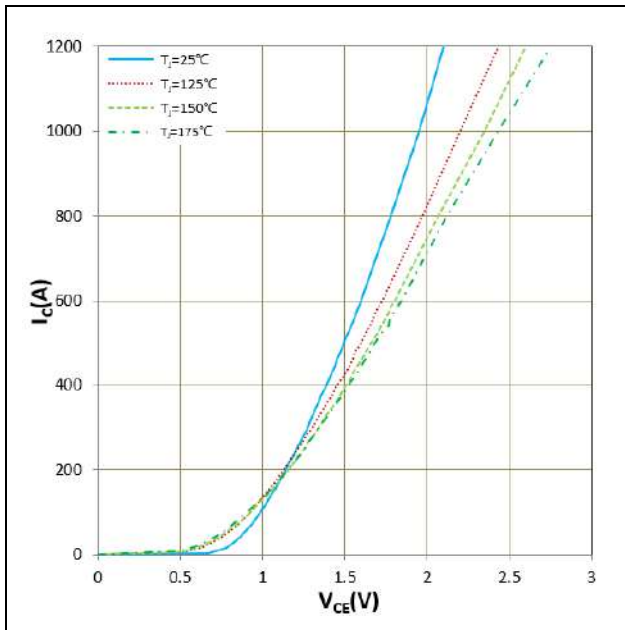


Figure 5. Ic vs V_{CE}
V_{GE}=15V

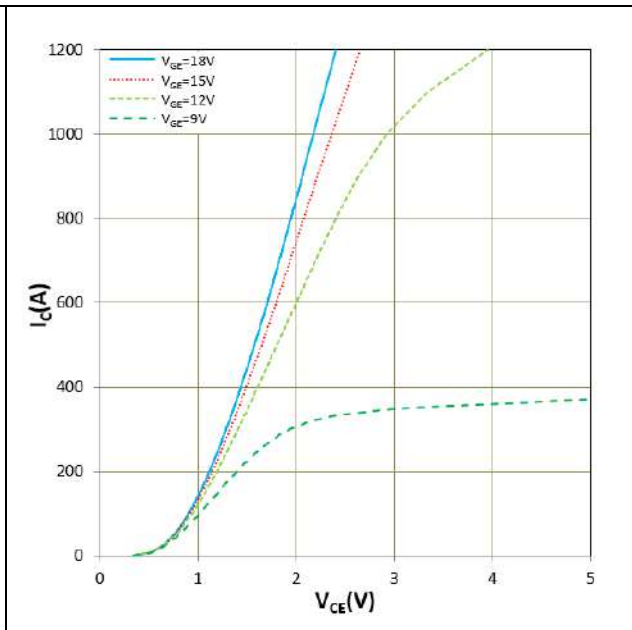


Figure 6. Ic vs V_{CE}
T_j=150°C

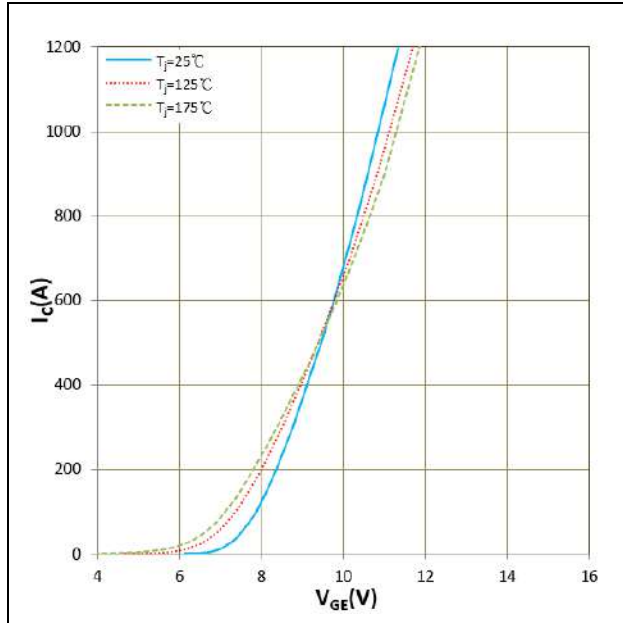
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Figure 7. I_c vs V_{GE}
 $V_{CE}=20V$

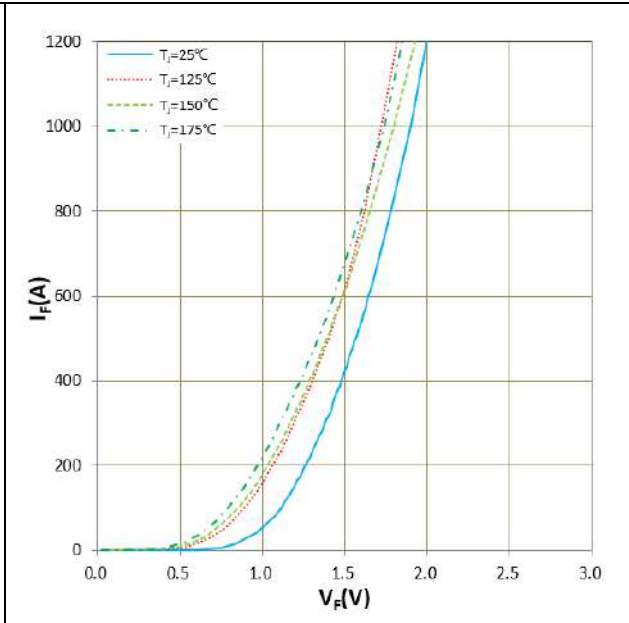


Figure 8. I_F vs V_F

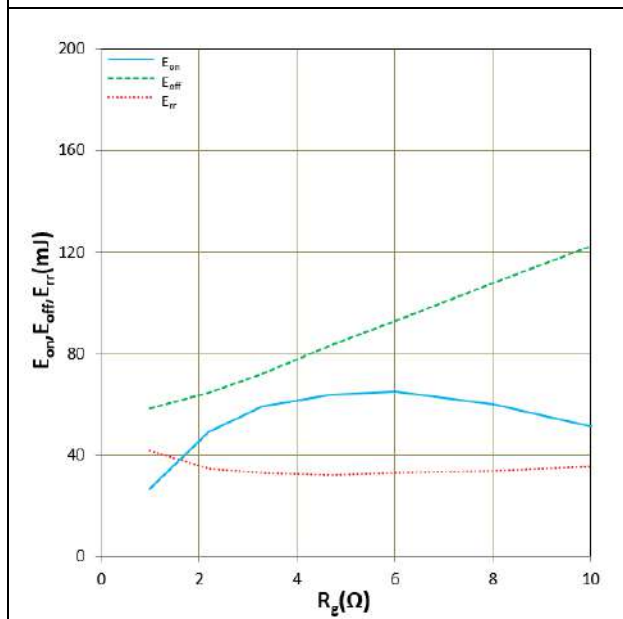


Figure 9. E_{on} , E_{off} , E_{tr} vs R_g (Typ)
 $V_{CC}=600V$, $V_{GE}=+15V/-8V$, $I_c=600A$, $T_j=25^\circ C$
Inductive Load

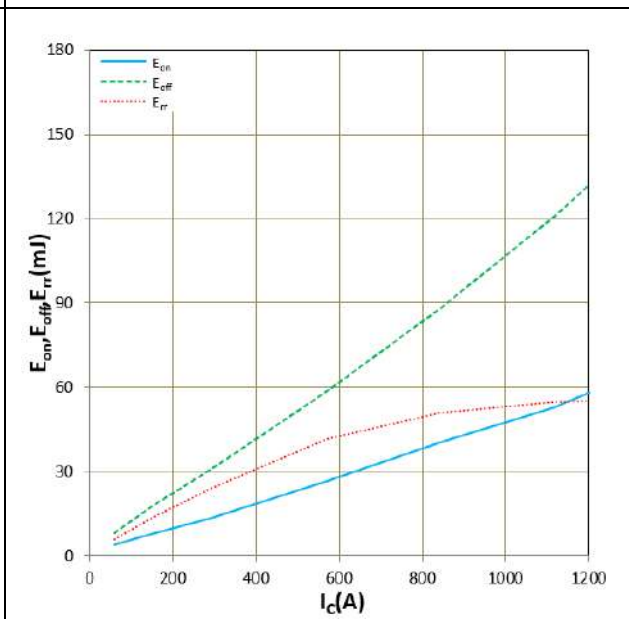


Figure 10. E_{on} , E_{off} , E_{tr} vs I_c (Typ)
 $V_{CC}=600V$, $V_{GE}=+15V/-8V$, $R_g=1.0\Omega$, $T_j=25^\circ C$
Inductive Load

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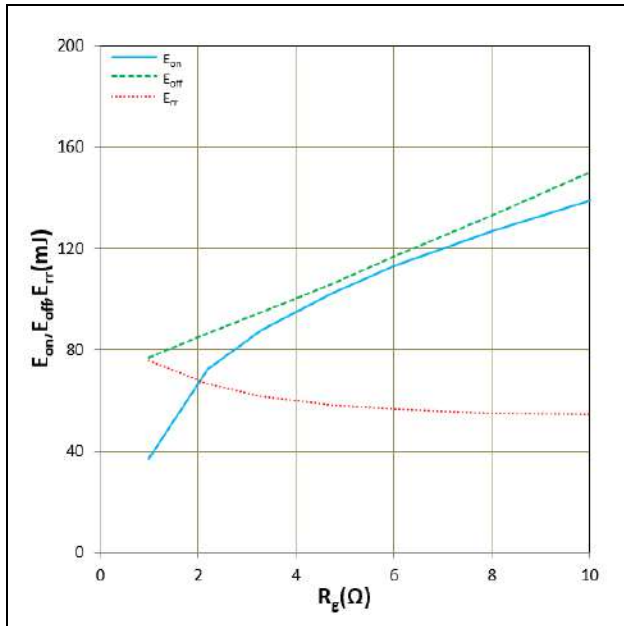


Figure 11. E_{on} , E_{off} , E_{rr} vs R_g (Typ)
 $V_{CC}=600V$, $V_{GE}=+15V/-8V$, $I_C=600A$, $T_j=125^\circ C$
 Inductive Load

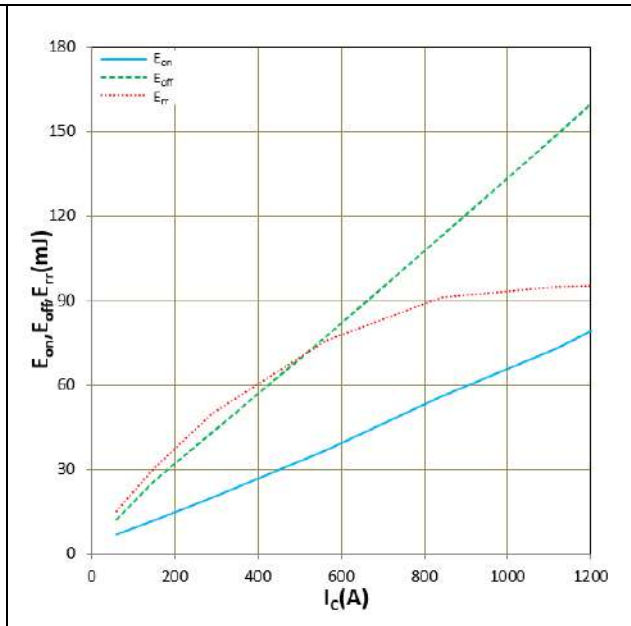


Figure 12. E_{on} , E_{off} , E_{rr} vs I_c (Typ)
 $V_{CC}=600V$, $V_{GE}=+15V/-8V$, $R_g=1.0\Omega$, $T_j=125^\circ C$
 Inductive Load

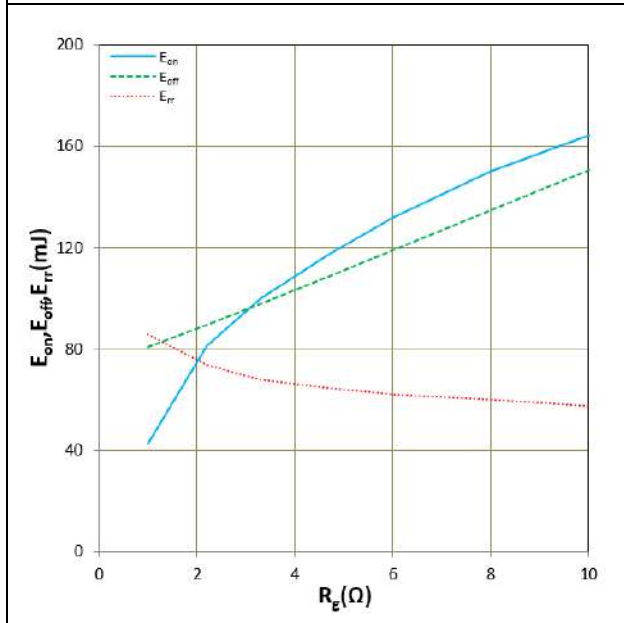


Figure 13. E_{on} , E_{off} , E_{rr} vs R_g (Typ)
 $V_{CC}=600V$, $V_{GE}=+15V/-8V$, $I_C=600A$, $T_j=150^\circ C$
 Inductive Load

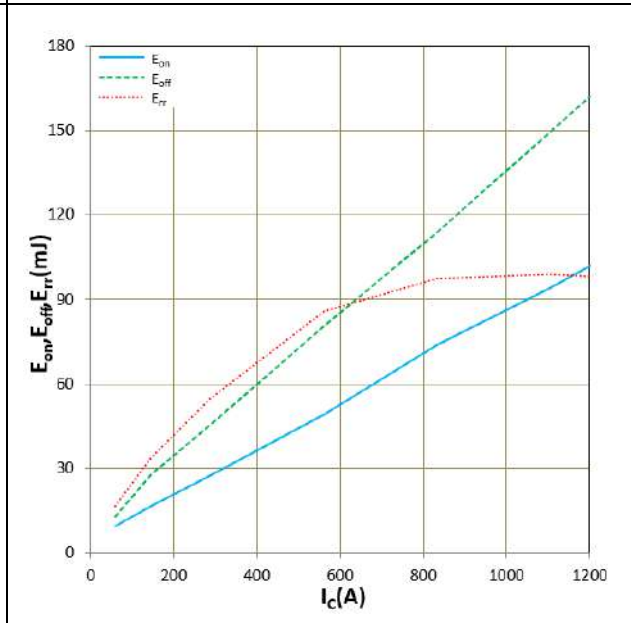


Figure 14. E_{on} , E_{off} , E_{rr} vs I_c (Typ)
 $V_{CC}=600V$, $V_{GE}=+15V/-8V$, $R_g=1.0\Omega$, $T_j=150^\circ C$
 Inductive Load

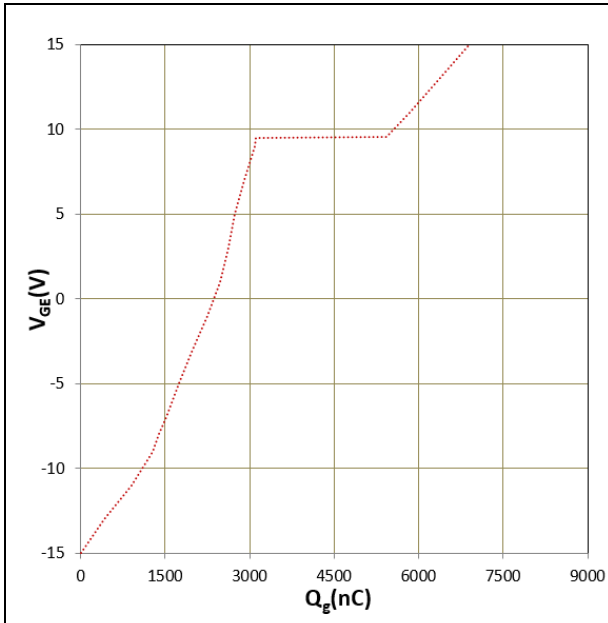
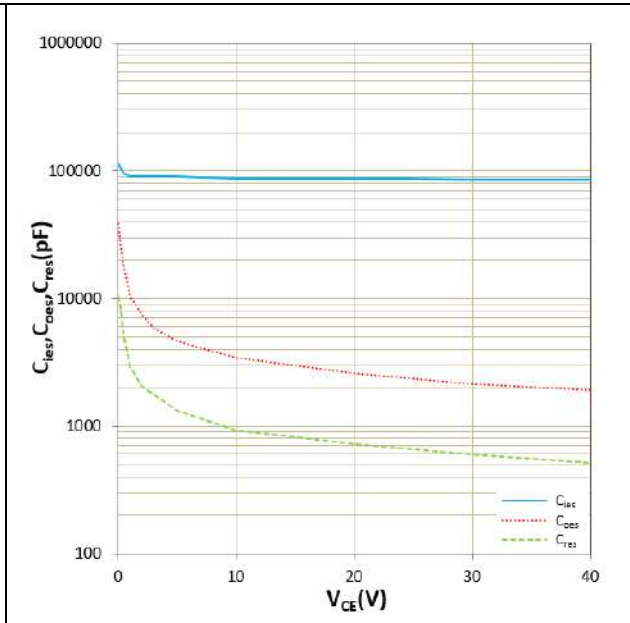
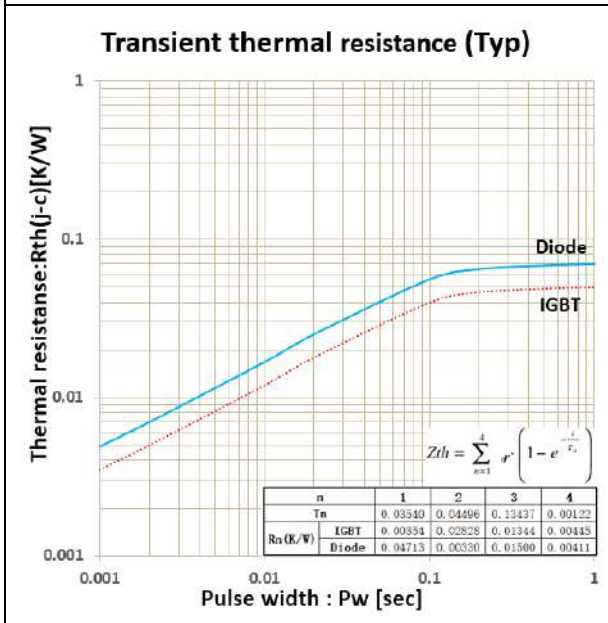


Figure 15. Gate charge


 Figure 16. C_{ies} , C_{oes} , C_{res} vs V_{CE}
 $T_j = 25^\circ\text{C}$, $f = 1\text{MHz}$

 Figure 17. transient thermal impedance
 IGBT/Diode

IMPORTANT NOTICE:

This product data sheet describes the characteristics of this product for which a warranty is granted. Any such warranty is granted exclusively under the terms and conditions of the supply agreement. There will be no guarantee or of any kind for the product and its characteristics.

The data contained in this document is exclusively intended for technically trained staff. You and your technical departments will have to evaluate the product's suitability for the intended application and the completeness of the product data concerning such application.

Due to technical requirements, our product may contain dangerous substances. For information on the types in question, please contact the sales staff responsible for you.

Changes to this product data sheet are reserved.

Please contact the sales staff (ales@hiitio.com) for further information on the product, technology, delivery terms, conditions and prices.

Instruction note

Naming rules for power module product models (Industrial module)

Product Model	
HC	G 300 FF 1700 E3 A
Hecheng Code	
Module type	G : IGBT module D : FRD module S : SiC module H : Si/SiC hybrid
Current level (A)	50~900
Topology structure	FZ : A switch unit FF : Half bridge FS : Three phase F4 : H Bridge F3L : Three level DF : Boost Circuit FD : Braking Circuit FP : Rectification+Inverter+Control move AL : ANPC CL : Chopper
Voltage level (x10) (V)	650~2200
Packaging form+features (A...Z)	A1: 34 mm A2: 62 mm B1: Easy 1B B1A B2: Easy 2B... B3: Easy 3B... B1B... D1: Flow0 D2: Flow1 D3: Flow2 E0 : E0 E1: Econo 2... E2: E2 E3 : ED3 E4 : E4 E5 : ED3S E6 : EPM2 E7 : EPM3 E8 : EconoPIM3 E9 : ED3H F0 : F0 P2 : EPM2
Feature :A:	Special Code Nil: Standard

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