

## HCS10FF120E0A2

### 1200V/10mΩ Half Bridge SiC MOSFET Module

#### Description

The HCS10FF120E0A2 is a Half Bridge SiC MOSFET Power Module. It integrates high performance SiC MOSFET chips designed for the applications such as Solar Inverter, UPS, Fuel cell-DC/DC converter, Energy storage Systems.



#### Features

- Blocking voltage:1200V
- $R_{ds(on)}=10.1m\Omega$
- Low Switching Losses
- 175maximum junction temperature
- Thermistor inside

#### Applications

- Solar inverterSystems
- Fuel cell-DC/DC converter
- Uninterruptible Power Supplier
- Energy Storage Systems

#### Circuit diagram

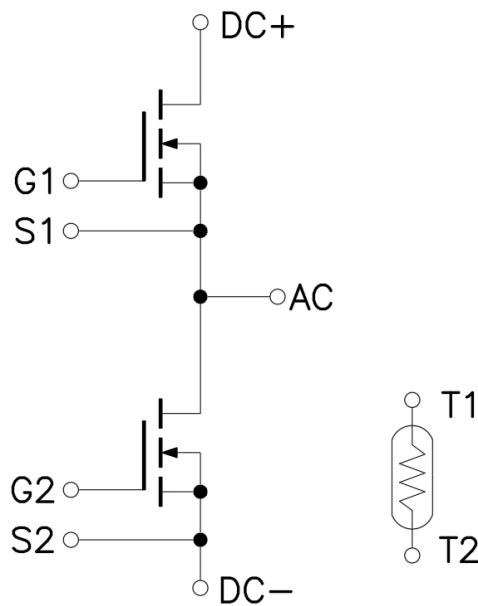


Figure 1. Out drawing & circuit diagramfor HCS10FF120E0A2

## HCS10FF120E0A2

1200V/10mΩ Half Bridge SiC MOSFET Module

### Pin Configuration and Marking Information

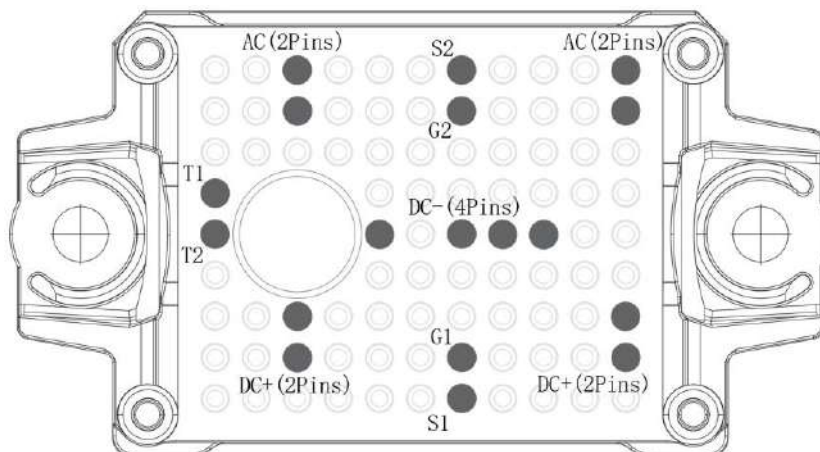


Figure 2. Pin configuration

Symbol	Description
AC	Output terminal of half bridge
S2	Low side source signal terminal
G2	Low side gate signal terminal
DC+	DC+ Bus connection
DC-	DC- Bus connection
S1	High side source signal terminal
G1	High side gate signal terminal
T1	Thermistor connection 1
T2	Thermistor connection 2

### Module

Parameter	Condition	Value	Unit
Isolation Voltage	RMS, f =50Hz, t =1min	3.4	kV
Clearance	Terminal to Terminal	5	mm
	Terminal to Heatsink	10	mm
Creepage distance	Terminal to Terminal	6.3	mm
	Terminal to Heatsink	12.7	mm
Comparative Tracking Index	-	400	-
Weight	-	24	g

## HCS10FF120E0A2

### 1200V/10mΩ Half Bridge SiC MOSFET Module

#### Maximum Ratings ( $T_j=25^{\circ}\text{C}$ unless otherwise specified)

Symbol	Parameter	Condition	Ratings	Unit
$V_{DSS}$	Drain-Source Voltage	G-S Short	1200	V
$V_{GS,max}$	Gate-Source Voltage	D-S Short, Note1	-8/+19	V
$I_{DS}$	DC Continuous Drain Current	$T_f=75^{\circ}\text{C}$ , $V_{GS}=18\text{V}$	100	A
$I_{SD}$	Source (Body Diode) Current	$T_f=75^{\circ}\text{C}$ , with ON signal	100	A
$I_{DSM}$	Pulse Drain Current	$T_C=100^{\circ}\text{C}$ , Pulse width =1ms, $V_{GS}=15\text{V}$ , Note2	200	A
$P_{tot}$	Total Power Dissipation	$T_C=25^{\circ}\text{C}$	440	W
$T_j$	junction temperature	-	-40 to 175	$^{\circ}\text{C}$
$T_{stg}$	Storage temperature	-	-40 to 125	$^{\circ}\text{C}$

Note1: Recommended Operating Value, +15V/-4V

Note2: Pulse width limited by maximum junction temperature

#### NTC characteristics

Symbol	Parameter	Condition	Value			Unit
			Min.	Typ.	Max.	
$R_{25}$	Resistance	$T_C=25^{\circ}\text{C}$	-	5	-	kΩ
$\Delta R/R$	Deviation of $R_{100}$	$T_C=100^{\circ}\text{C}$ , $R_{100}=493\Omega$	-5	-	5	%
$P_{25}$	Power dissipation	$T_C=25^{\circ}\text{C}$	-	-	20	mW
$B_{25/50}$	B-value	$R_2=R_{25} \exp [B_{25/50}(1/T_2 - 1/(298,15 \text{ K}))]$	-	3375	-	K
$B_{25/80}$	B-value	$R_2=R_{25} \exp [B_{25/80}(1/T_2 - 1/(298,15 \text{ K}))]$	-	3411	-	K
$B_{25/100}$	B-value	$R_2=R_{25} \exp [B_{25/100}(1/T_2 - 1/(298,15 \text{ K}))]$	-	3433	-	K

## HCS10FF120E0A2

### 1200V/10mΩ Half Bridge SiC MOSFET Module

#### MOSFET Electrical characteristics ( $T_j=25^\circ\text{C}$ unless otherwise specified, chip)

Symbol	Item	Condition	Value			Unit	
			Min.	Typ.	Max		
$V_{(BR)DSS}$	Drain-Source Breakdown Voltage	$V_{GS}=0V, I_D=400\mu A$	1200	-	-	V	
$I_{DSS}$	Zero gate voltage drain Current	$V_{DS}=1200V, V_{GS}=0V$	-	-2	200	$\mu A$	
$V_{GS(th)}$	Gate-source threshold Voltage	$I_D=40mA, V_{DS}=V_{GS}$	$T_j=25^\circ\text{C}$	1.8	.61	-	V
			$T_j=175^\circ\text{C}$	-	.9	-	V
$I_{GSS+}$	Gate-Source Leakage Current	$V_{GS}=15V, V_{DS}=0V, T_j=25^\circ\text{C}$	-	10	800	nA	
$I_{GSS-}$		$V_{GS}=-4V, V_{DS}=0V, T_j=25^\circ\text{C}$	-800	-10	-	nA	
$R_{DS(on)}$ (Chip)	Static drain-source On-state resistance	$I_D=100A, V_{GS}=15V$	$T_j=25^\circ\text{C}$	-	10.1	-	mΩ
			$T_j=175^\circ\text{C}$	-	18.8	-	mΩ
$V_{DS(on)}$ (Chip)	Static drain-source On-state Voltage	$I_D=100A, V_{GS}=15V$	$T_j=25^\circ\text{C}$	-	1.01	-	V
			$T_j=175^\circ\text{C}$	-	1.88	-	V
$C_{iss}$	Input Capacitance	$V_{DS}=1000V, V_{GS}=0V, f=100kHz,$ $T_j=25^\circ\text{C}$	-	9200	-	pF	
$C_{oss}$	Output Capacitance		-	475	-	pF	
$C_{rss}$	Reverse transfer Capacitance		-	29	-	pF	
$Q_G$	Total gate charge	$V_{DD}=800V, I_D=100A,$ $V_{GS}=-4/+15V$	-	398	-	nC	
$R_{Gint}$	Internal Gate Resistance	$T_j=25^\circ\text{C}$	-	1.5	-	Ω	
$t_{d(on)}$	Turn-on delay time	$V_{DD}=600V$ $I_D=100A$ $V_{GS}=+15/-4V$ $R_{gon}=R_{goff}=5.1\Omega$ Inductive load switching operation	$T_j=25^\circ\text{C}$	-	23	-	ns
			$T_j=150^\circ\text{C}$	-	21	-	
$t_r$	Rise time		$T_j=25^\circ\text{C}$	-	18	-	ns
			$T_j=150^\circ\text{C}$	-	15	-	
$t_{d(off)}$	Turn-off delay time		$T_j=25^\circ\text{C}$	-	33	-	ns
			$T_j=150^\circ\text{C}$	-	21	-	
$t_f$	Fall time		$T_j=25^\circ\text{C}$	-	15	-	ns
			$T_j=150^\circ\text{C}$	-	14	-	
$E_{on}$	Turn-on power dissipation		$T_j=25^\circ\text{C}$	-	1050	-	$\mu J$
			$T_j=150^\circ\text{C}$	-	1455	-	
$E_{off}$	Turn-off power dissipation		$T_j=25^\circ\text{C}$	-	245	-	$\mu J$
			$T_j=150^\circ\text{C}$	-	350	-	
$R_{th(j-c)}$	FET Thermal Resistance		Junction to Case/MOSFET	-	0.34	-	K/W
$R_{th(c-f)}$	Contact thermal resistance		With thermal conductive grease /MOSFET	-	0.15	-	K/W

Assumes Thermal Conductivity of grease is 2.8 W/m · K and thickness is 50um.

## HCS10FF120E0A2

### 1200V/10mΩ Half Bridge SiC MOSFET Module

#### Body Diode Electrical characteristics ( $T_j=25^\circ\text{C}$ unless otherwise specified, chip: Target)

Symbol	Item	Condition	Value			Unit	
			Min.	Typ.	Max.		
$V_{SD}$	Body Diode Forward Voltage	$V_{GS} = -4\text{V}$ $I_{SD} = 100\text{A}$	$T_j = 25^\circ\text{C}$	-	4.6	-	V
			$T_j = 175^\circ\text{C}$	-	4.1	-	
$T_{rr}$	Reverse recovery time	$V_{RR} = 600\text{V}, I_D = 100\text{A}$ $V_{GS} = +15/-4\text{V}$	$T_j = 25^\circ\text{C}$	-	23	-	ns
			$T_j = 150^\circ\text{C}$	-	24	-	
$Q_{rr}$	Reverse recovery charge	$R_{gon} = R_{goff} = 5.1\ \Omega$ Inductive load switching operation	$T_j = 25^\circ\text{C}$	-	0.44	-	$\mu\text{C}$
			$T_j = 150^\circ\text{C}$	-	0.76	-	
$E_{rr}$	Diode switching power dissipation	Inductive load switching operation	$T_j = 25^\circ\text{C}$	-	450	-	$\mu\text{J}$
			$T_j = 150^\circ\text{C}$	-	890	-	

#### Test Conditions

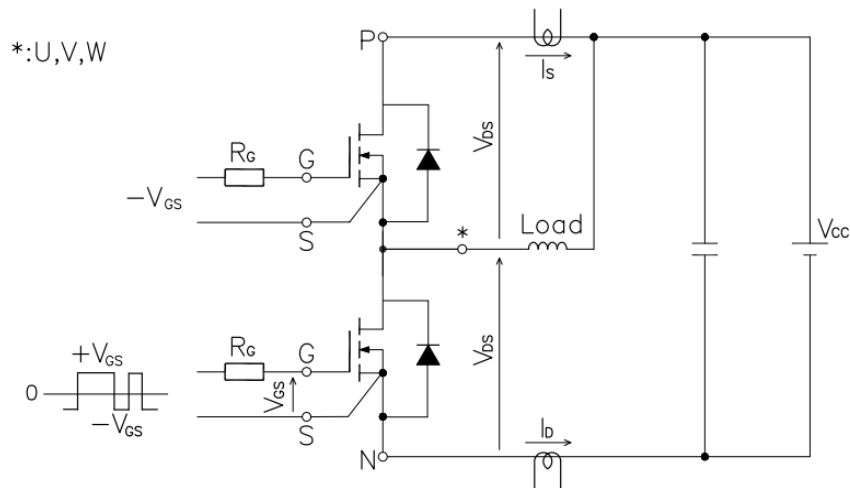


Figure 3. Switching time measure circuit

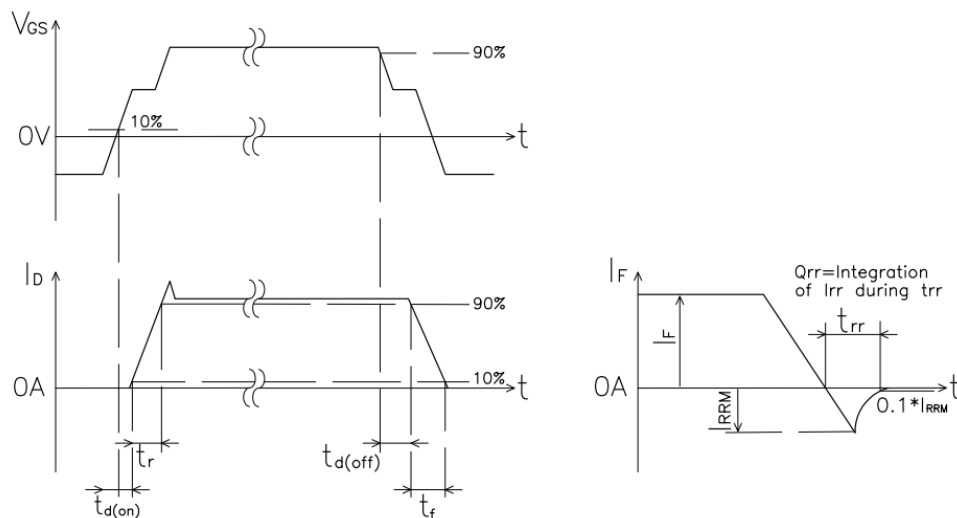


Figure 4. Switching time definition

# HCS10FF120E0A2

## 1200V/10mΩ Half Bridge SiC MOSFET Module

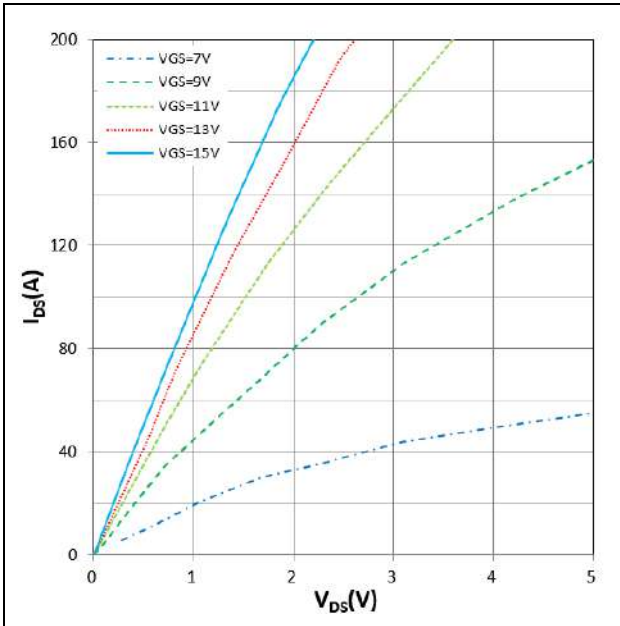


Figure 5.  $I_{DS}$  vs  $V_{DS}$   
 $T_j = 25^\circ\text{C}$ ,  $V_{GS}$  parameter

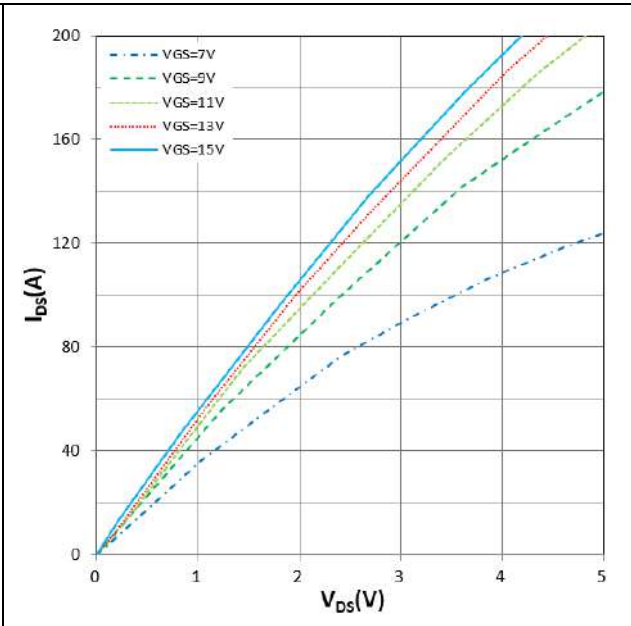


Figure 6.  $I_{DS}$  vs  $V_{DS}$   
 $T_j = 175^\circ\text{C}$ ,  $V_{GS}$  parameter

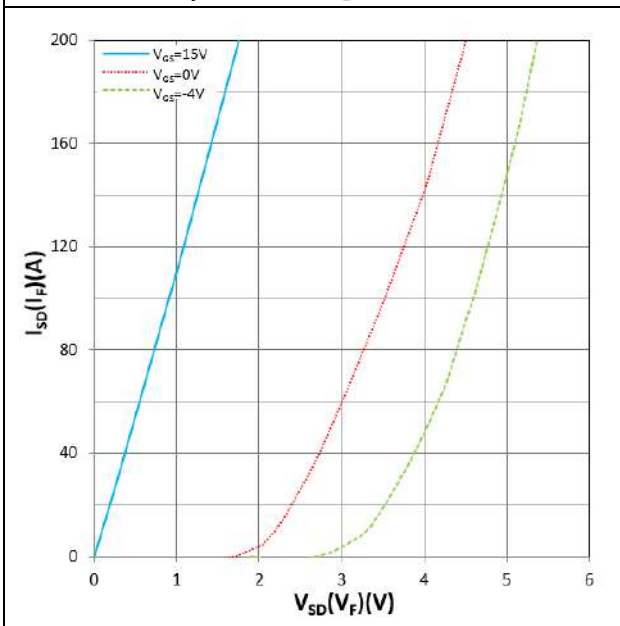


Figure 7.  $I_{SD}(I_F)$  vs  $V_{SD}(V_F)$   
 $T_j = 25^\circ\text{C}$ ,  $V_{GS}$  parameter

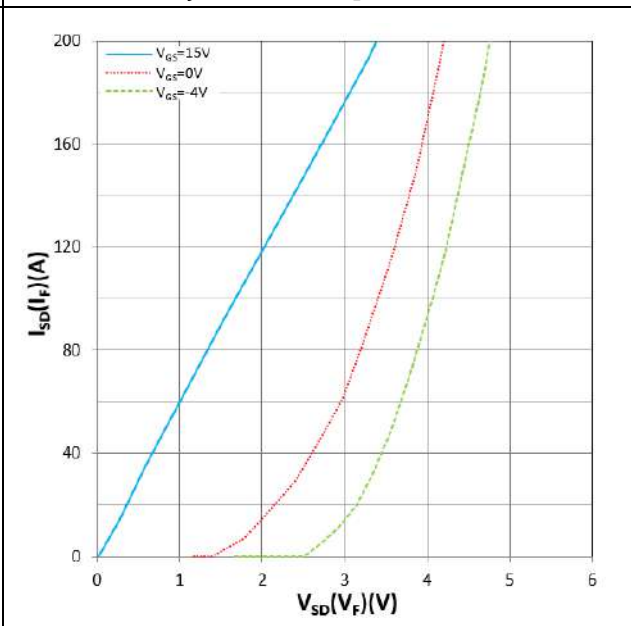


Figure 8.  $I_{SD}(I_F)$  vs  $V_{SD}(V_F)$   
 $T_j = 175^\circ\text{C}$ ,  $V_{GS}$  parameter

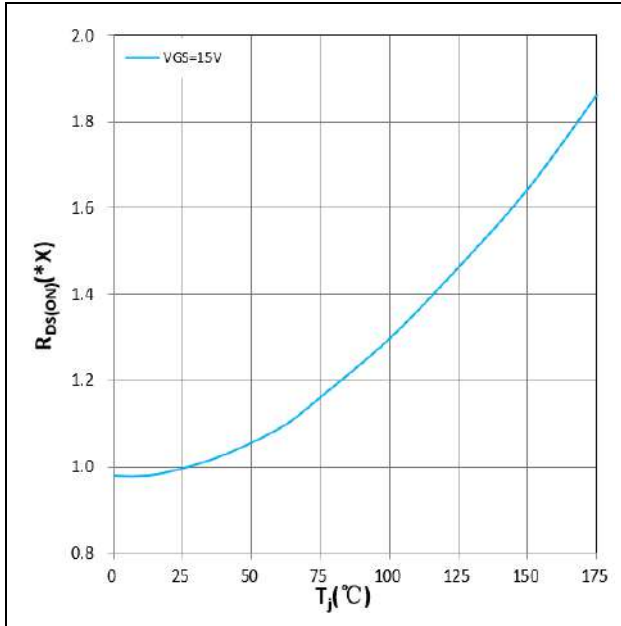
**HCS10FF120E0A2**
**1200V/10mΩ Half Bridge SiC MOSFET Module**


Figure 9.  $R_{DS(ON)}$  vs  $T_j$   
 $V_{GS} = +15V$ ,  $I_D = 100A$ ,  $1.0X = 10.1m\Omega$

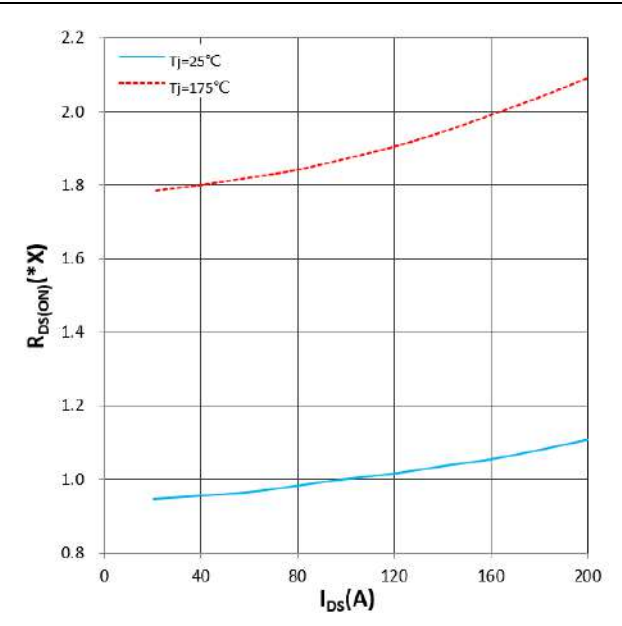


Figure 10.  $R_{DS(ON)}$  vs  $I_{DS}$   
 $V_{GS} = +15V$ ,  $1.0X = 10.1m\Omega$

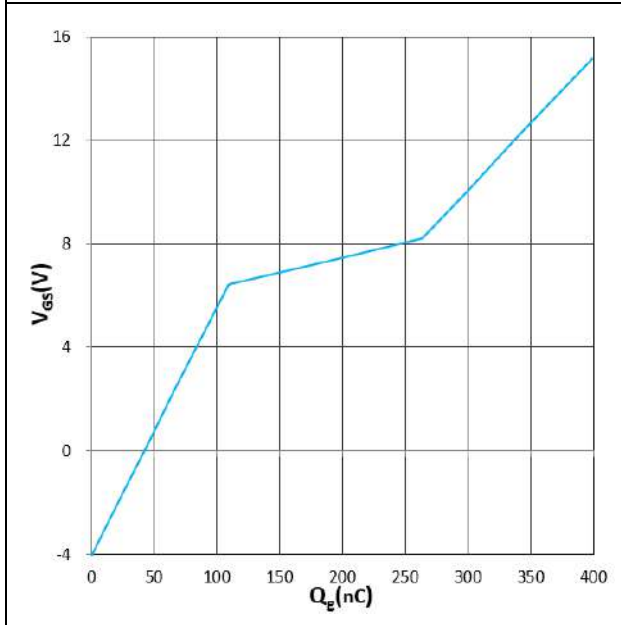


Figure 11.  $V_{GS}$  vs  $Q_g$   
 $V_{DS} = 800V$ ,  $I_D = 100A$ ,  $T_j = 25^\circ C$

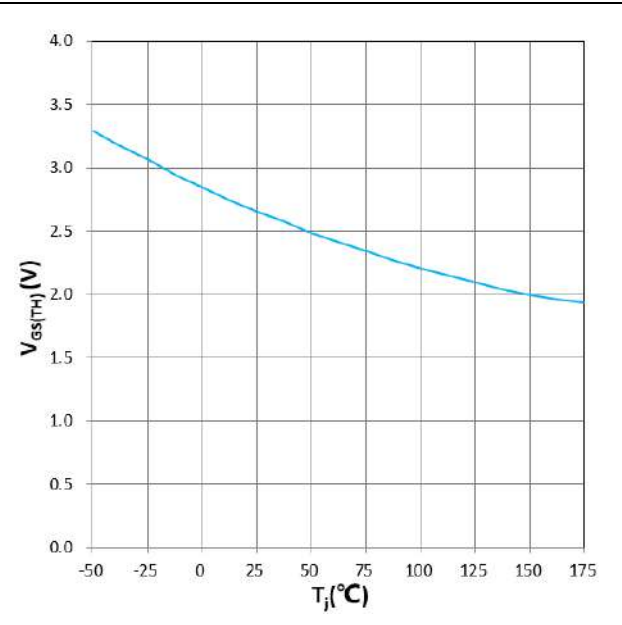
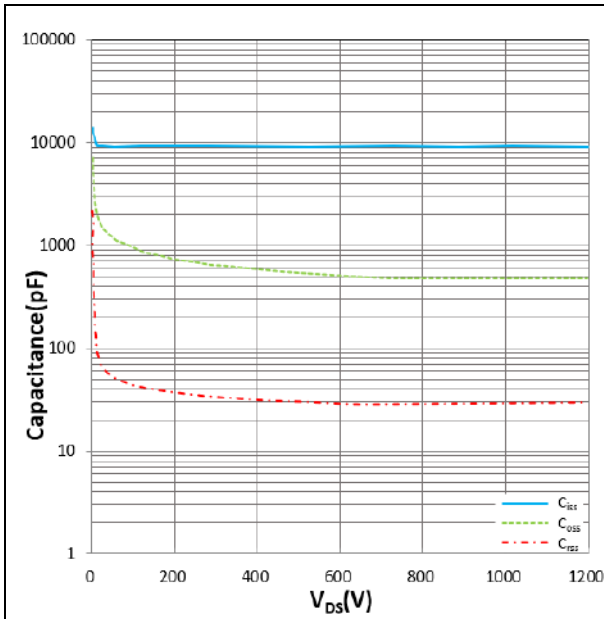
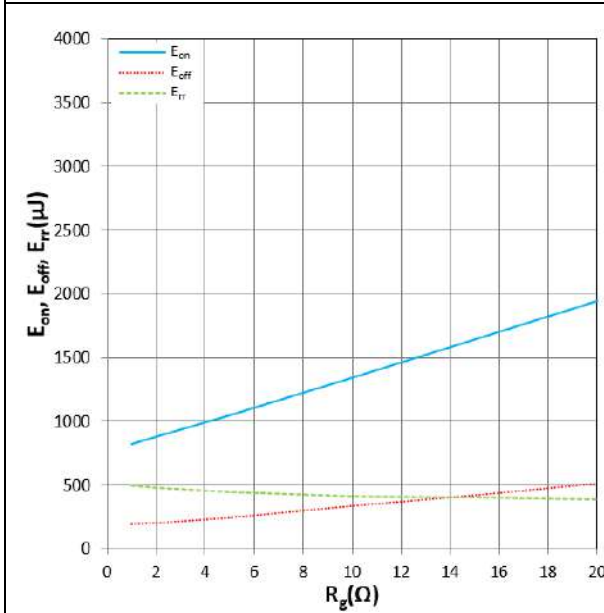
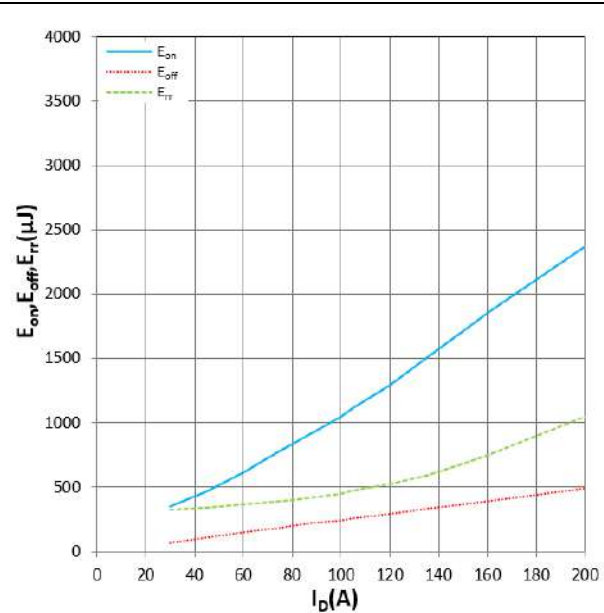


Figure 12.  $V_{GS(TH)}$  vs  $T_j$   
 $V_{GS} = V_{DS}$ ,  $I_D = 40mA$

**HCS10FF120E0A2**
**1200V/10mΩ Half Bridge SiC MOSFET Module**

 Figure 13. C<sub>iss</sub>, C<sub>oss</sub>, C<sub>rss</sub> vs V<sub>DS</sub>  
 T<sub>j</sub> = 25°C

 Figure 14. E<sub>on</sub>, E<sub>off</sub>, E<sub>rr</sub> vs R<sub>g</sub>  
 T<sub>j</sub> = 25°C, I<sub>D</sub> = 100A, V<sub>GS</sub> = +15/-4V

 Figure 15. E<sub>on</sub>, E<sub>off</sub>, E<sub>rr</sub> vs I<sub>D</sub>  
 T<sub>j</sub> = 25°C, R<sub>gon</sub> = R<sub>goff</sub> = 5.1Ω V<sub>GS</sub> = +15/-4V



**HCS10FF120E0A2**

## 1200V/10mΩ Half Bridge SiC MOSFET Module

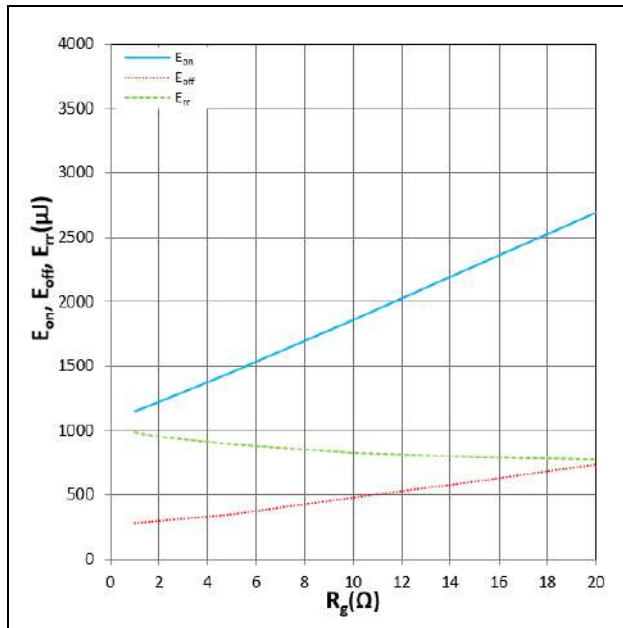


Figure 16.  $E_{on}$ ,  $E_{off}$ ,  $E_{rr}$  vs  $R_g$   
 $T_j = 150^\circ C$ ,  $I_D = 100A$ ,  $V_{GS} = +15/-4V$

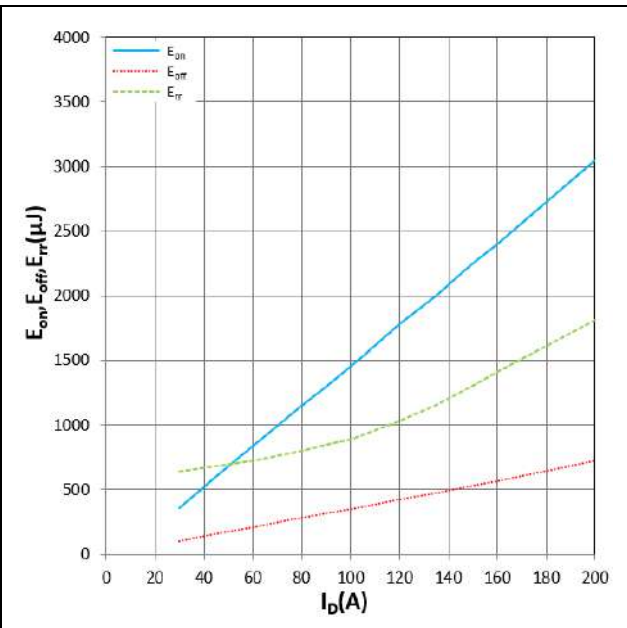
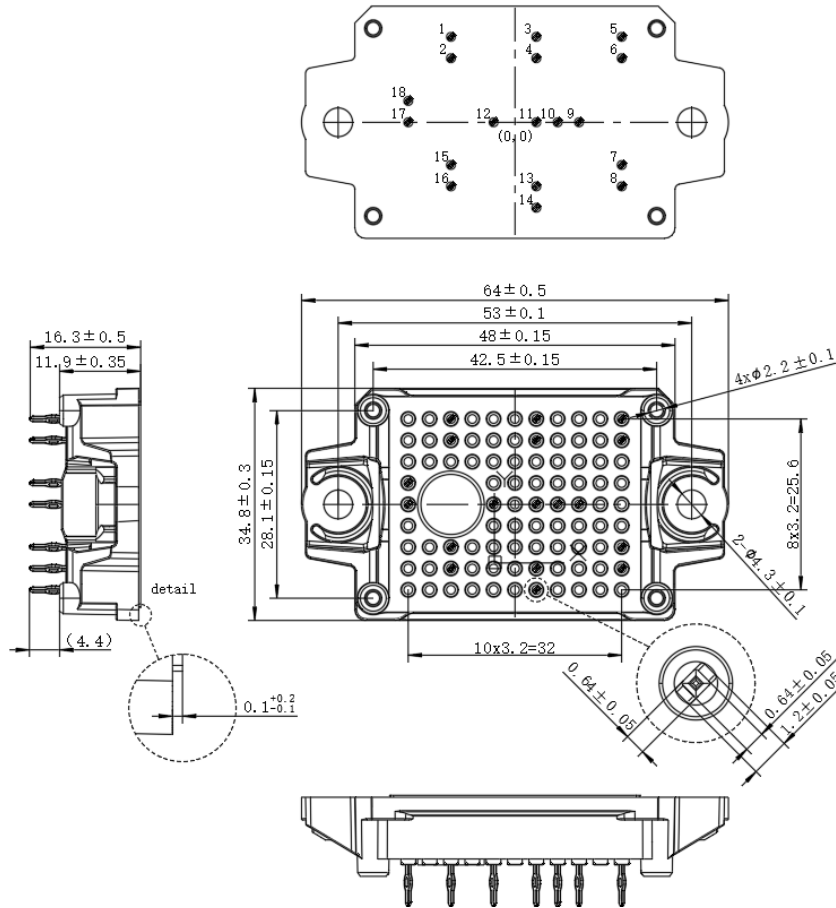


Figure 17.  $E_{on}$ ,  $E_{off}$ ,  $E_{rr}$  vs  $I_D$   
 $T_j = 150^\circ C$ ,  $R_{gon} = R_{goff} = 5.1 \mu s$ ,  $V_{GS} = +15/-4V$

# HCS10FF120E0A2

## 1200V/10mΩ Half Bridge SiC MOSFET Module

### Package dimensions



Pin Table		
Pin	X	Y
1	-9.6	12.8
2	-9.6	9.6
3	3.2	12.8
4	3.2	9.6
5	16	12.8
6	16	9.6
7	16	-6.4
8	16	-9.6
9	9.6	0
10	6.4	0
11	3.2	0
12	-3.2	0
13	3.2	-9.6
14	3.2	-12.8
15	-9.6	-6.4
16	-9.6	-9.6
17	-16	0
18	-16	3.2

### IMPORTANT NOTICE:

This product data sheet describes the characteristics of this product for which a warranty is granted. Any such warranty is granted exclusively under the terms and conditions of the supply agreement. There will be no guarantee or of any kind for the product and its characteristics.

The data contained in this document is exclusively intended for technically trained staff. You and your technical departments will have to evaluate the product's suitability for the intended application and the completeness of the product data concerning such application.

Due to technical requirements, our product may contain dangerous substances. For information on the types in question, please contact the sales staff responsible for you.

Changes to this product data sheet are reserved.

Please contact the sales staff (sales@hiitio.com) for further information on the product, technology, delivery terms, conditions and prices.

## Instruction note

Naming rules for power module product models (Industrial module)

Product Model							
	<b>HC</b>	<b>S</b>	<b>10</b>	<b>FF</b>	<b>120</b>	<b>E0</b>	<b>A2</b>
Hecheng Code							
Module type G : IGBT module D : FRD module S : SiC module H : Si/SiC hybrid							
On-state resistance (mΩ) 01~80							
Topology structure FZ : A switch unit      FF : Half bridge FS : Three phase      F4 : H Bridge F3L : Three level      DF : Boost Circuit FD : Braking Circuit FP : Rectification+Inverter+Control move AL : ANPC                  CL : Chopper							
Voltage level (x10) (V)    650~2200							
Packaging form+features (A...Z)							
A1: 34 mm		A2: 62 mm		B1A		B1B...	
B1: Easy 1B		B3: Easy 3B...		D3: Flow2		E2: E2	
B2: Easy 2B...		E1: Econo 2...		E5: ED3S		E8: EconoPIM3	
D1: Flow0		E4: E4		E7: EPM3		P2: EPM2	
E0: E0		E7: EPM3		F0: F0			
E3: ED3							
E6: EPM2							
E9: ED3H							
Feature :A: Special Code      Nil: Standard							

Zhejiang HIITIO New Energy Co., Ltd

ADD : NO.1125 Zhixing Road,Qiaonan District, Xiaoshan Economic and Technological Development Zone, Hangzhou, Zhejiang

TEL :400-667-9977

