

## HCS800FF120E9B3

1200V/800A Half Bridge SiC MOSFET Module

### Description

The HCS800FF120E9B3 is a Half Bridge IGBT Power Module. It integrates high performance IGBT chips designed for the applications such as High Power supply and Motor control.



### Circuit diagram

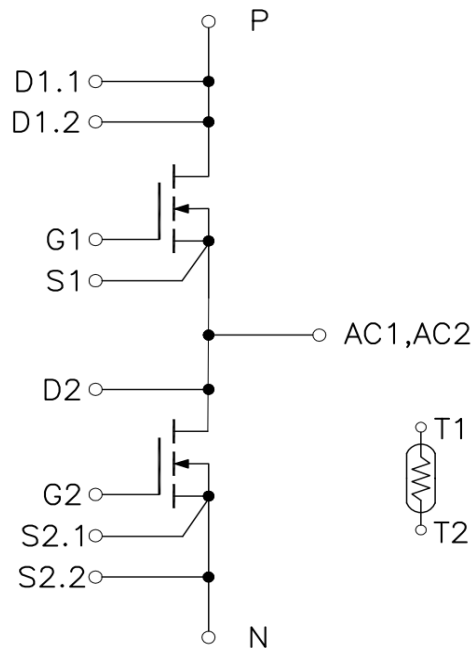


Figure 1. Out drawing & circuit diagram for HCS800FF120E9B3

Note: Please use **S2.1** for the low side drive signal and do not connect it to **S2.2** which is power terminal

### Features

- 1200V/1.7mΩ @ $T_j = 25^\circ\text{C}$ ,  $V_{GS} = 18\text{V}$
- Low thermal resistance with Si3N4 AMB
- 175°C maximum junction temperature
- Low Inductive Design
- Thermistor inside

### Applications

- xEV Applications
- Motor Drives
- Vehicle Fast Chargers
- Smart-Grid / Grid-Tied Distributed Generation

# HCS800FF120E9B3

1200V/800A Half Bridge SiC MOSFET Module

## Pin Configuration and Marking Information

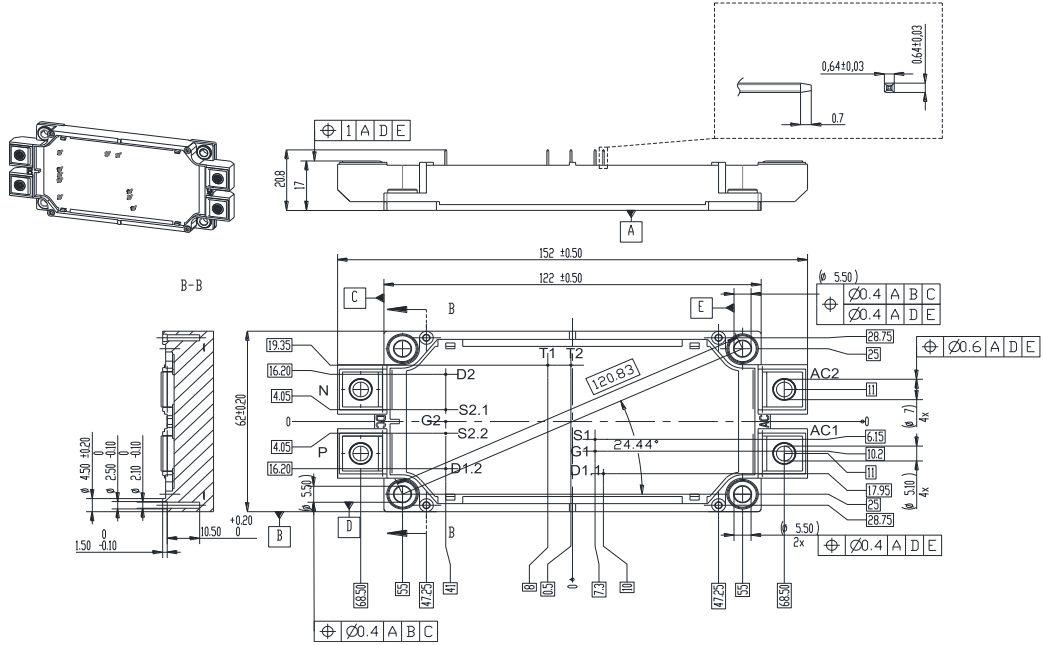


Figure2. Pin configuration

## HCS800FF120E9B3

1200V/800A Half Bridge SiC MOSFET Module

### Module

Parameter	Conditions	Value	Unit
Isolation voltage	RMS, f=50Hz, t=1min	3.4	kV
Material of module baseplate	-	Cu	-
Creepage distance	terminal to heatsink terminal to terminal	14.5 13	mm
Clearance	terminal to heatsink terminal to terminal	12.5 10	mm
CTI	-	>400	-
Module lead resistance, terminals – chip	T <sub>C</sub> = 25°C	0.2	mΩ
Mounting torque for module mounting	M5, M6	3 to 6	Nm
Weight	-	350	g

### Maximum Ratings (T<sub>j</sub> =25°C unless otherwise specified)

Symbol	Parameter	Conditions	Ratings	Unit
V <sub>DSS</sub>	Drain-Source Voltage	G-S Short	1200	V
V <sub>GSS</sub>	Gate-Source Voltage	D-S Short, AC frequency ≥1Hz, Note1	-11V/+23V	V
I <sub>DS</sub>	DC Continuous Drain Current	T <sub>r</sub> =25°C	720	A
I <sub>DS</sub>	DC Continuous Drain Current	T <sub>r</sub> =65°C	620	A
I <sub>SD</sub>	Source (Body Diode) Current	T <sub>r</sub> =25°C, with ON signal	720	A
I <sub>SD</sub>	Source (Body Diode) Current	T <sub>r</sub> =65°C, with ON signal	620	A
I <sub>DP</sub>	Drain Pulse Current, Peak	Less than 1us, Note2	1600	A
P <sub>tot</sub>	Maximum Power Dissipation	T <sub>C</sub> =25°C	2885	W
T <sub>jmax</sub>	Max junction temperature	-	175	°C
T <sub>stg</sub>	Storage temperature	-	-40 to 125	°C

Note1: Recommended Operating Value, -4V/+15V, -5V/+18V

Note2: Pulse width limited by maximum junction temperature

### NTC characteristics

Symbol	Parameter	Condition	Value			Unit
			Min.	Typ.	Max.	
R <sub>25</sub>	Resistance	T <sub>C</sub> =25°C	-	5	-	kΩ
ΔR/R	Deviation of R100	T <sub>C</sub> =100°C, R <sub>100</sub> =493Ω	5	-	5	%
P <sub>25</sub>	Power dissipation	T <sub>C</sub> =25°C	-	-	20	mW
B <sub>25/50</sub>	B-value	R <sub>2</sub> =R <sub>25</sub> exp [B <sub>25/50</sub> (1/T <sub>2</sub> - 1/(298,15 K))]	-	3375	-	K
B <sub>25/80</sub>	B-value	R <sub>2</sub> =R <sub>25</sub> exp [B <sub>25/80</sub> (1/T <sub>2</sub> - 1/(298,15 K))]	-	3411	-	K
B <sub>25/100</sub>	B-value	R <sub>2</sub> =R <sub>25</sub> exp [B <sub>25/100</sub> (1/T <sub>2</sub> - 1/(298,15 K))]	-	3433	-	K

## HCS800FF120E9B3

1200V/800A Half Bridge SiC MOSFET Module

### MOSFET Electrical characteristics (T<sub>j</sub> = 25°C unless otherwise specified, chip)

Symbol	Item	Condition	Value			Unit	
			Min.	Typ.	Max		
V <sub>(BR)DSS</sub>	Drain-Source Breakdown Voltage	V <sub>GS</sub> = 0V, I <sub>D</sub> = 8mA	1200	-	-	V	
I <sub>DSS</sub>	Zero gate voltage drain current	V <sub>DS</sub> = 1200V, V <sub>GS</sub> = 0V	-	-	80	μA	
V <sub>GS(th)</sub>	Gate-source threshold voltage	I <sub>D</sub> = 80mA, V <sub>DS</sub> = V <sub>GS</sub>	2.1	-	5.8	V	
I <sub>GSS</sub>	Gate-Source Leakage Current	V <sub>GS</sub> = 20V, V <sub>DS</sub> = 0V, T <sub>j</sub> = 25°C	-	-	10	μA	
R <sub>DS(on)</sub> (Chip)	Static drain-source	I <sub>D</sub> = 800A V <sub>GS</sub> = 18V	T <sub>j</sub> = 25°C	1.1	1.7	2.3	mΩ
	On-state resistance		T <sub>j</sub> = 175°C	2.6	4.0	5.4	mΩ
V <sub>DS(on)</sub> (Chip)	Static drain-source	I <sub>D</sub> = 800A V <sub>GS</sub> = 18V	T <sub>j</sub> = 25°C	1.1	1.7	2.3	V
	On-state voltage		T <sub>j</sub> = 175°C	2.6	4.0	5.4	V
C <sub>iss</sub>	Input capacitance	V <sub>DS</sub> = 850V	-	32	-	nF	
C <sub>oss</sub>	Output capacitance	V <sub>GS</sub> = 0V	-	1.84	-	nF	
C <sub>rss</sub>	Reverse transfer capacitance	f = 1MHz	-	0.176	-	nF	
Q <sub>G</sub>	Total gate charge	V <sub>DD</sub> = 850V, I <sub>D</sub> = 800A, V <sub>GS</sub> = -5/+18V	-	1520	-	nC	
R <sub>Gint</sub>	Internal Gate Resistance	f = 10MHz, V <sub>AC</sub> = 25	-	0.12	-	Ω	
t <sub>d(on)</sub>	Turn-on delay time	V <sub>DD</sub> = 600V I <sub>D</sub> = 800A V <sub>GS</sub> = +15/-4V R <sub>G(ON)</sub> = 5μs R <sub>G(OFF)</sub> = 5μs Inductive load switching operation	T <sub>j</sub> = 25°C	-	158	-	ns
			T <sub>j</sub> = 150°C	-	143	-	
t <sub>r</sub>	Rise time		T <sub>j</sub> = 25°C	-	127	-	ns
			T <sub>j</sub> = 150°C	-	115	-	
t <sub>d(off)</sub>	Turn-odd delay time		T <sub>j</sub> = 25°C	-	335	-	ns
			T <sub>j</sub> = 150°C	-	372	-	
t <sub>f</sub>	Fall time		T <sub>j</sub> = 25°C	-	81	-	ns
			T <sub>j</sub> = 150°C	-	99	-	
E <sub>on</sub>	Turn-on power dissipation		T <sub>j</sub> = 25°C	-	41.1	-	mJ
			T <sub>j</sub> = 150°C	-	34.5	-	
E <sub>off</sub>	Turn-off power dissipation	T <sub>j</sub> = 25°C	-	52.5	-	mJ	
		T <sub>j</sub> = 150°C	-	54.2	-		
R <sub>th(j-c)</sub>	FET Thermal Resistance	Junction to Case/MOSFET	-	0.052	-	K/W	
R <sub>th(c-f)</sub>	Contact Thermal Resistance	With thermal conductive grease /MOSFET	-	0.02	-	K/W	

# HCS800FF120E9B3

1200V/800A Half Bridge SiC MOSFET Module

## Body Diode Electrical characteristics (T<sub>j</sub>=25 °C unless otherwise specified, chip)

Symbol	Item	Condition	Value			Unit	
			Min.	Typ.	Max		
V <sub>SD</sub>	Body Diode Forward Voltage	V <sub>GS</sub> = -4V I <sub>SD</sub> = 800A	T <sub>j</sub> = 25°C	3.9	4.9	5.6	V
			T <sub>j</sub> = 175°C	3.1	4.2	5.2	
T <sub>rr</sub>	Reverse recovery time	V <sub>DD</sub> = 600V I <sub>SD</sub> = 800A	T <sub>j</sub> = 25°C	-	38	-	ns
			T <sub>j</sub> = 150°C	-	55	-	
Q <sub>rr</sub>	Reverse recovery charge	V <sub>GS</sub> = +15/-4V R <sub>G(ON)</sub> = R <sub>G(OFF)</sub> = 5Ω	T <sub>j</sub> = 25°C	-	2.72	-	uC
			T <sub>j</sub> = 150°C	-	7.45	-	
E <sub>rr</sub>	Diode switching power dissipation	Inductive load switching operation	T <sub>j</sub> = 25°C	-	0.68	-	mJ
			T <sub>j</sub> = 150°C	-	1.87	-	

## Test Conditions

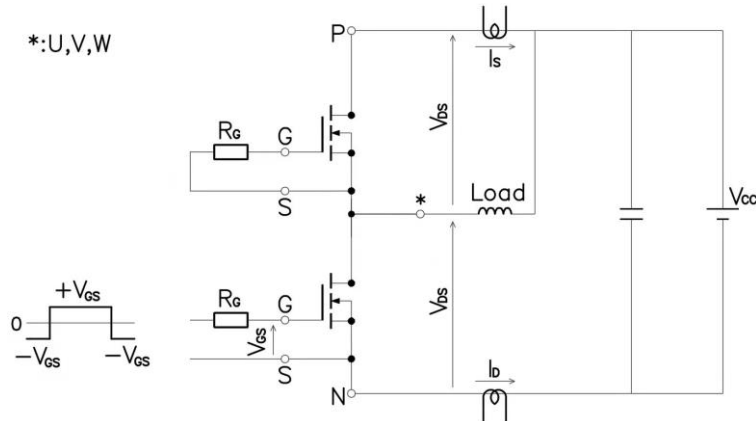


Figure 3. Switching time measure circuit

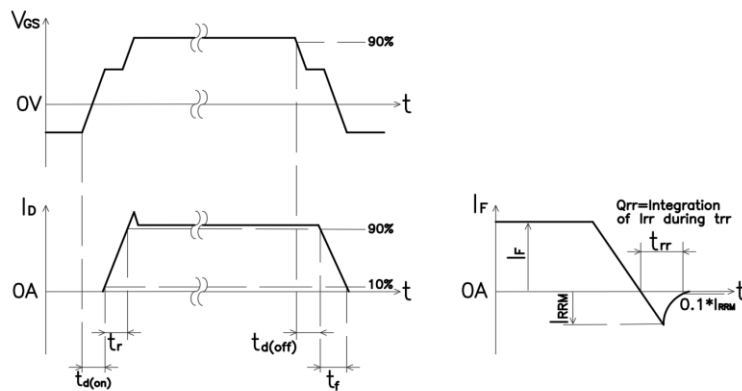


Figure 4. Switching time definition

**HCS800FF120E9B3**

1200V/800A Half Bridge SiC MOSFET Module

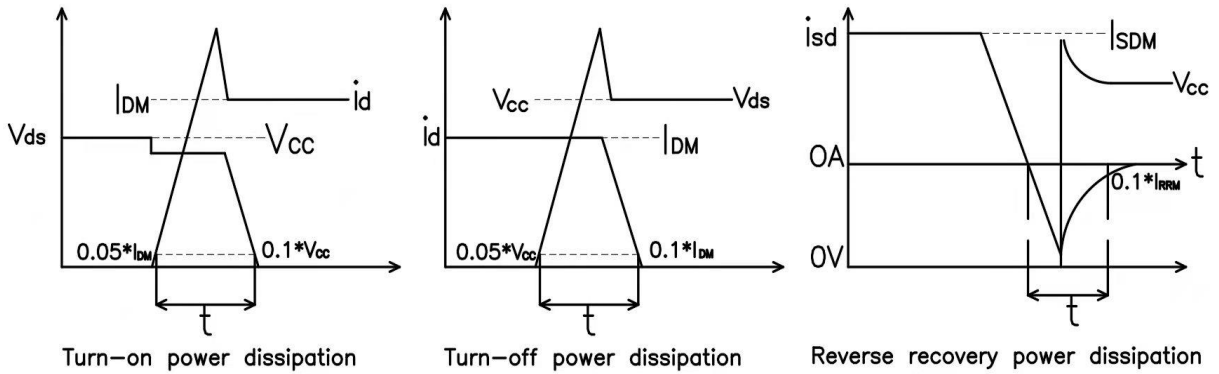


Figure 5. Switching power dissipation definition

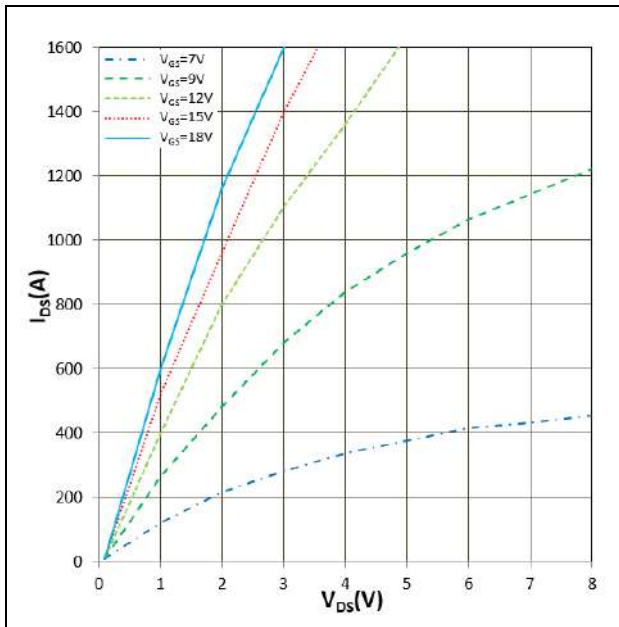


Figure 6.  $I_{DS}$  vs  $V_{DS}$   
 $T_j = 25^\circ\text{C}$ ,  $V_{GS}$  parameter

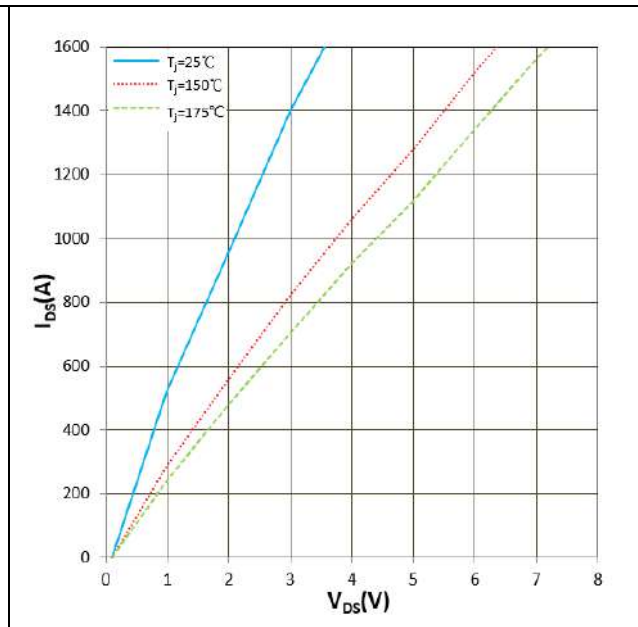


Figure 7.  $I_{DS}$  vs  $V_{DS}$   
 $V_{GS} = 15\text{V}$ ,  $T_j$  parameter

**HCS800FF120E9B3**

## 1200V/800A Half Bridge SiC MOSFET Module

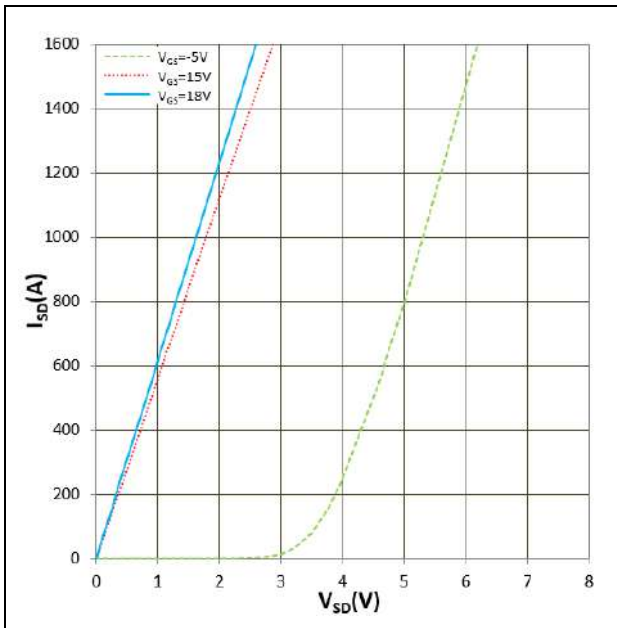


Figure 8.  $I_{SD}$  vs  $V_{SD}$   
 $T_j = 25^\circ\text{C}$ ,  $V_{GS}$  parameter

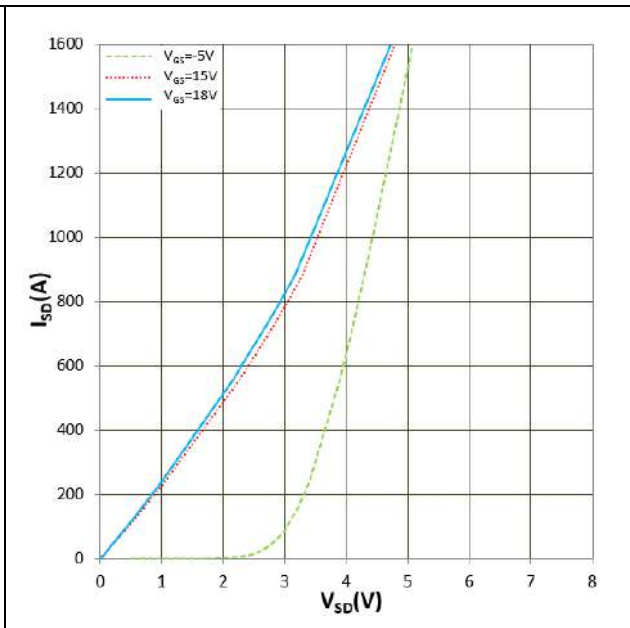


Figure 9.  $I_{SD}$  vs  $V_{SD}$   
 $T_j = 175^\circ\text{C}$ ,  $V_{GS}$  parameter

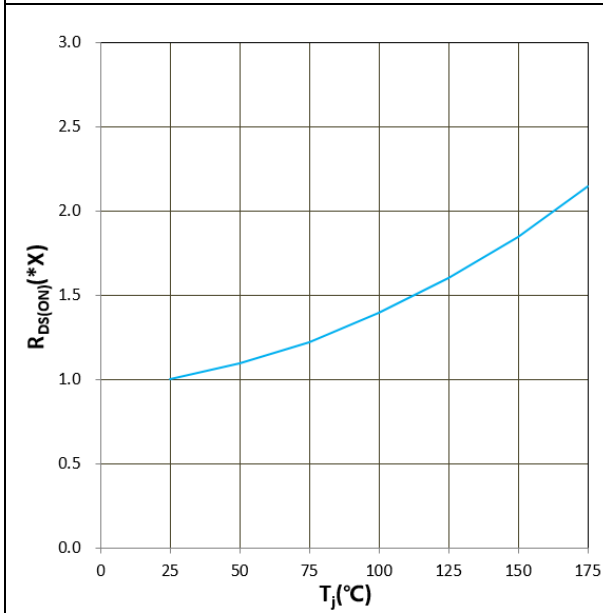


Figure 10.  $R_{DS(ON)}$  vs  $T_j$   
 $V_{GS} = +15\text{V}$ ,  $I_D = 800\text{A}$ ,  $1.0x = 2.0\text{m}\boxtimes$

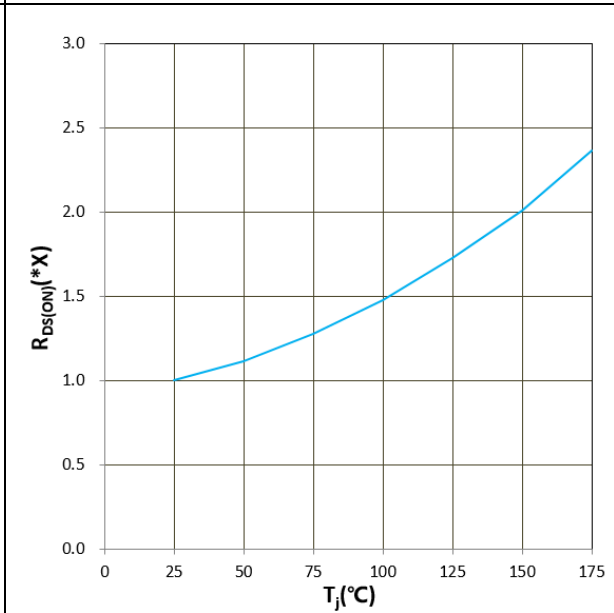


Figure 11.  $R_{DS(ON)}$  vs  $I_{DS}$   
 $V_{GS} = +18\text{V}$ ,  $I_D = 800\text{A}$ ,  $1.0x = 1.7\text{m}\boxtimes$

**HCS800FF120E9B3**

## 1200V/800A Half Bridge SiC MOSFET Module

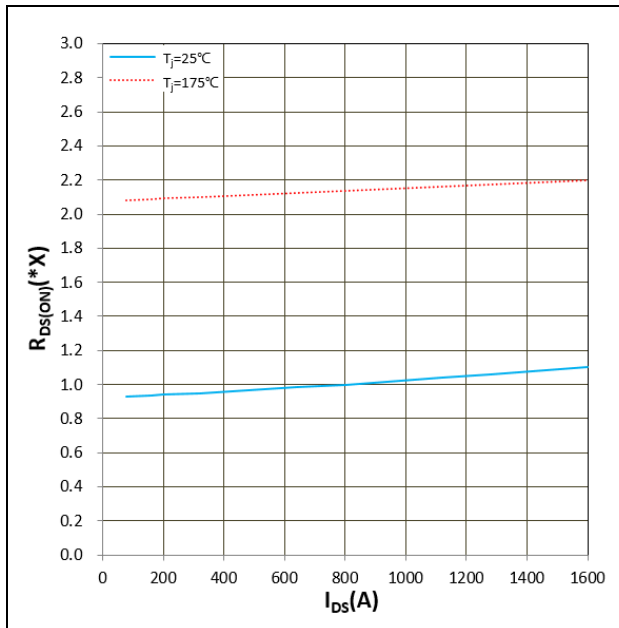


Figure 12.  $R_{DS(ON)}$  vs  $I_{DS}$   
 $V_{GS} = +15\text{V}$ ,  $1.0x = 2.0\text{m}\boxtimes$

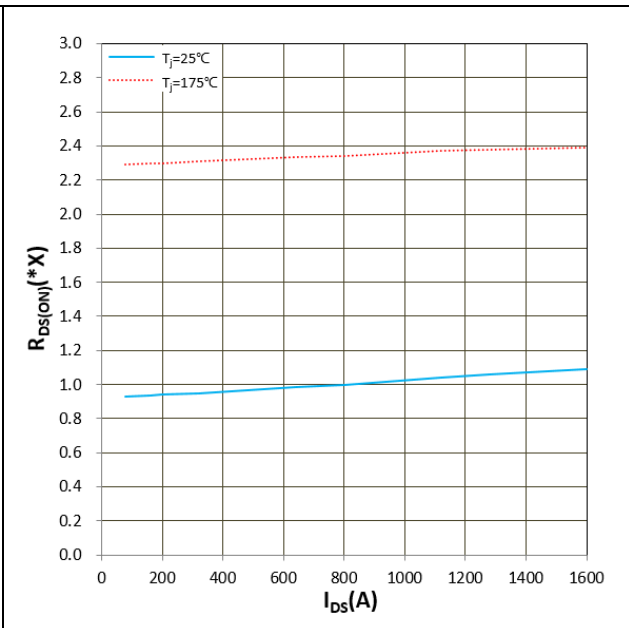


Figure 13.  $R_{DS(ON)}$  vs  $I_{DS}$   
 $V_{GS} = +18\text{V}$ ,  $1.0x = 1.7\text{m}\boxtimes$

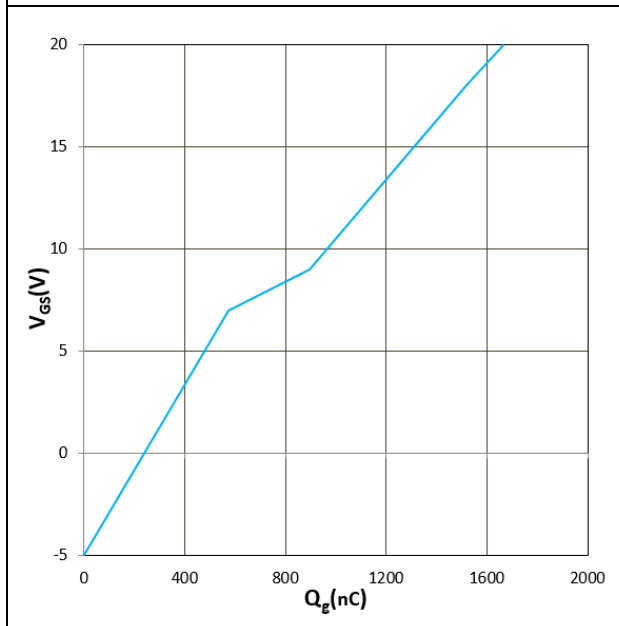


Figure 14.  $V_{GS}$  vs  $Q_g$   
 $T_j = 25^\circ\text{C}$ ,  $I_{GS} = 8\text{mA}$

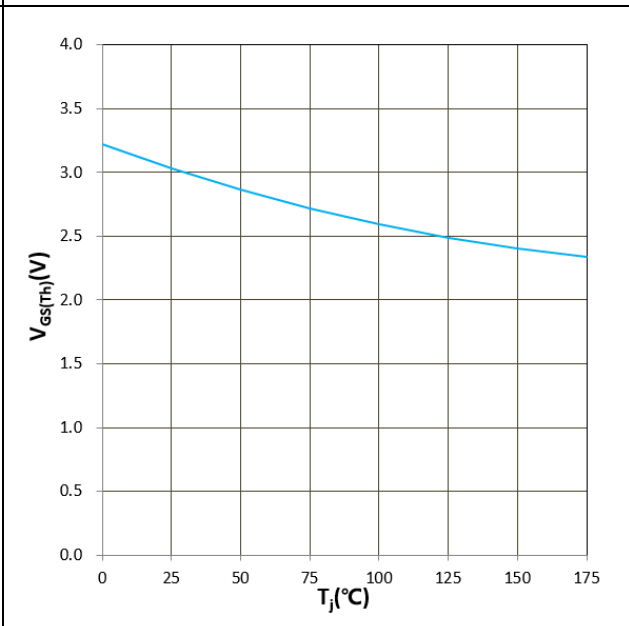
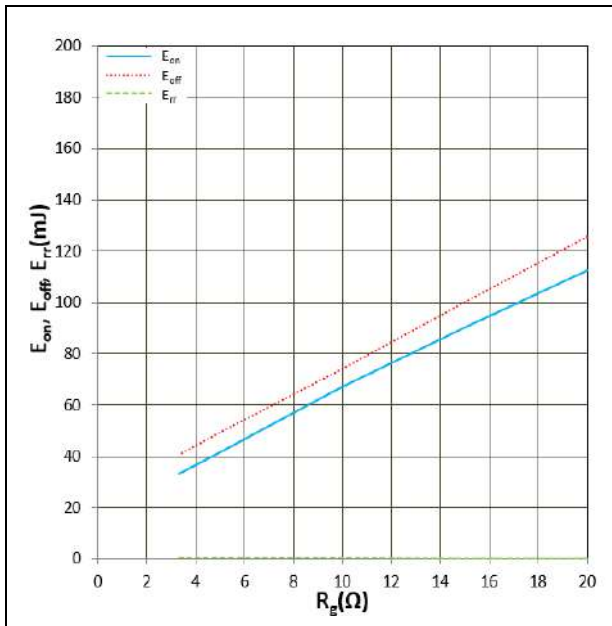
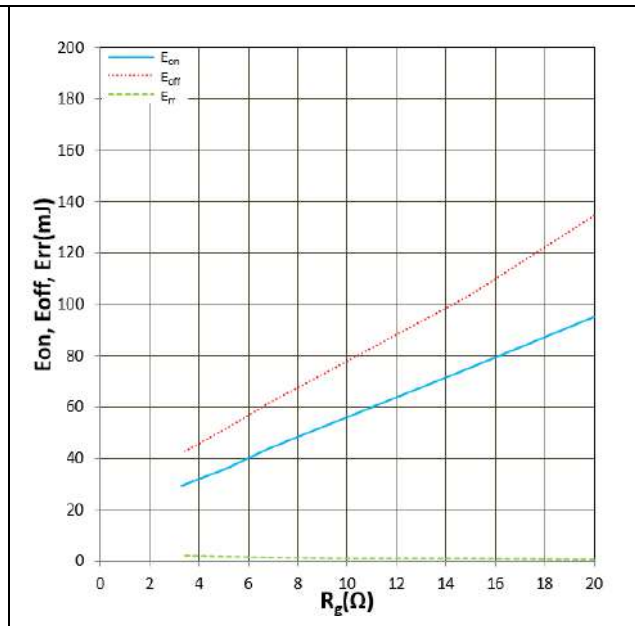
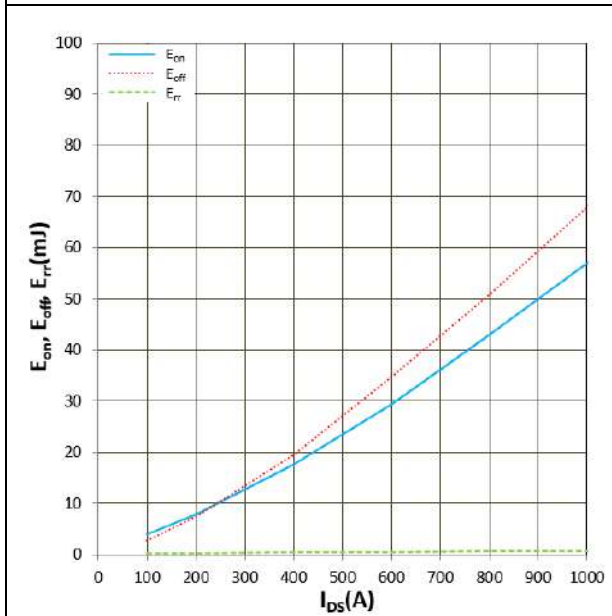
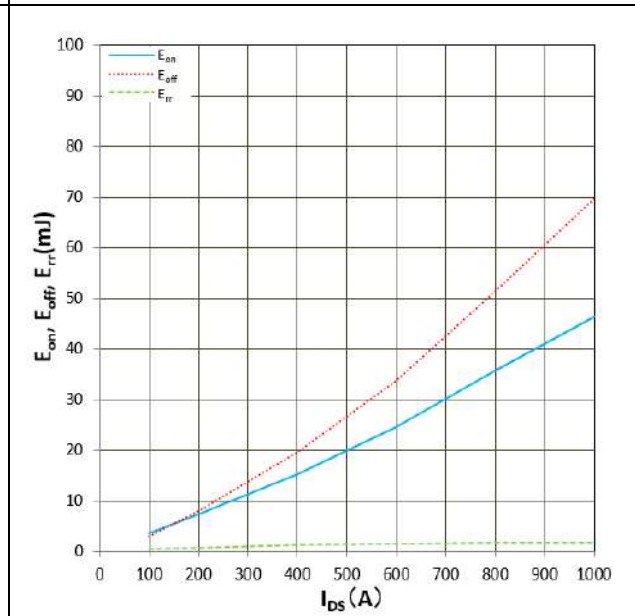


Figure 15.  $V_{GS(TH)}$  vs  $T_j$   
 $V_{GS} = V_{DS}$ ,  $I_D = 80\text{mA}$



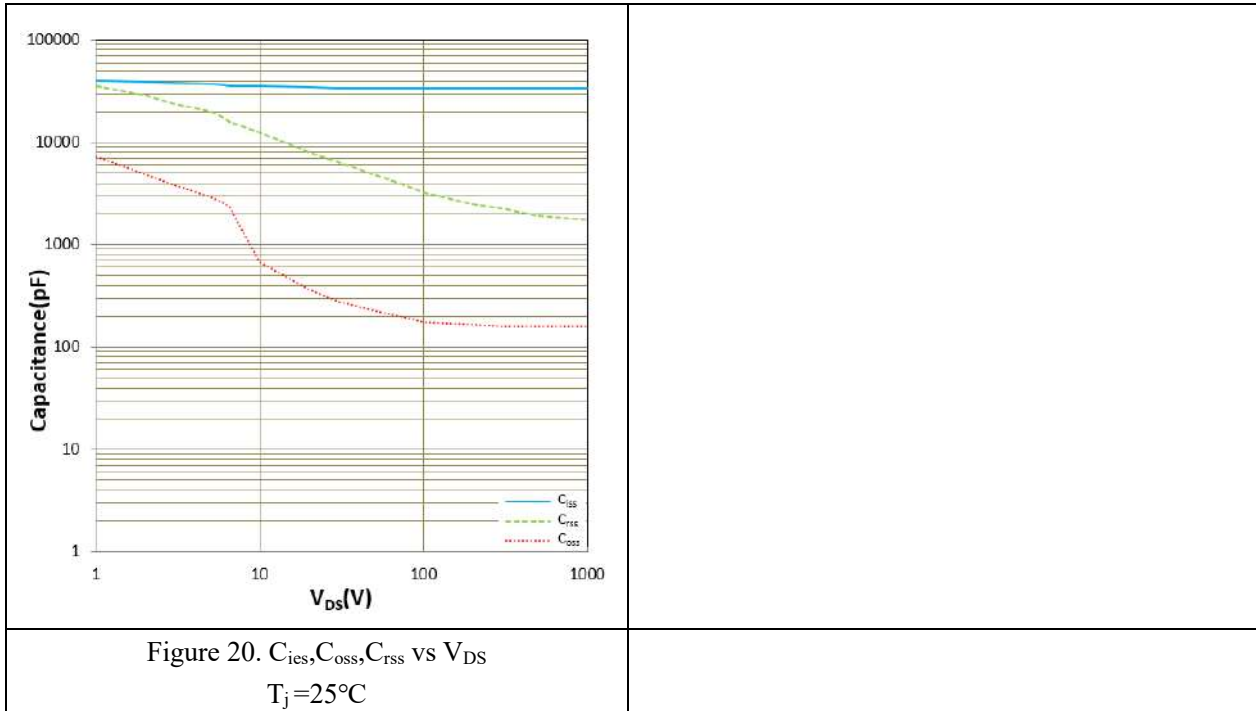
**HCS800FF120E9B3**

1200V/800A Half Bridge SiC MOSFET Module


 Figure 16.  $E_{on}$ ,  $E_{off}$ ,  $E_{rr}$  vs  $R_g$ 
 $T_j = 25^\circ\text{C}$ ,  $V_{CC} = 600\text{V}$ ,  $I_D = 800\text{A}$ ,  $V_{GS} = +15\text{V}/-4\text{V}$   
 Inductive Load

 Figure 17.  $E_{on}$ ,  $E_{off}$ ,  $E_{rr}$  vs  $R_g$ 
 $T_j = 150^\circ\text{C}$ ,  $V_{CC} = 600\text{V}$ ,  $I_D = 800\text{A}$ ,  $V_{GS} = +15\text{V}/-4\text{V}$   
 Inductive Load

 Figure 18.  $E_{on}$ ,  $E_{off}$ ,  $E_{rr}$  vs  $I_{DS}$ 
 $T_j = 25^\circ\text{C}$ ,  $V_{CC} = 600\text{V}$ ,  $R_G = 5\ \Omega$ ,  $V_{GS} = +15\text{V}/-4\text{V}$   
 Inductive Load

 Figure 19.  $E_{on}$ ,  $E_{off}$ ,  $E_{rr}$  vs  $I_{DS}$ 
 $T_j = 150^\circ\text{C}$ ,  $V_{CC} = 600\text{V}$ ,  $R_G = 5\ \Omega$ ,  $V_{GS} = +15\text{V}/-4\text{V}$   
 Inductive Load

## HCS800FF120E9B3

### 1200V/800A Half Bridge SiC MOSFET Module



#### IMPORTANT NOTICE:

This product data sheet is describing the characteristics of this product for which a warranty is granted. Any such warranty is granted exclusively pursuant the terms and conditions of the supply agreement. There will be no guarantee of any kind for the product and its characteristics.

The data contained in this document is exclusively intended for technically trained staff. you and your technical departments will have to evaluate the suitability of the product for the intended application and the completeness of the product data with respect to such application.

Due to technical requirements our product may contain dangerous substances. For information on the types in question please contact the sales staff, which is responsible for you.

For further information on the product, technology, delivery terms and conditions and prices please contact the sales staff (sales@hiitio.com).

Changes of this product data sheet are reserved.

## Instruction note

Naming rules for power module product models (Industrial module)

Product Model							
	<b>HC</b>	<b>G</b>	<b>100</b>	<b>FF</b>	<b>120</b>	<b>E3</b>	<b>A</b>
Hecheng Code							
Module type	G : IGBT module D : FRD module S : SiC module H : Si/SiC hybrid						
Current level (A)	50~900						
Topology structure	FZ : A switch unit    FF : Half bridge FS : Three phase    F4 : H Bridge F3L : Three level    DF : Boost Circuit FD : Braking Circuit FP : Rectification+Inverter+Control move AL : ANPC            CL : Chopper						
Voltage level (x10) (V)	650~2200						
Packaging form+features (A...Z)	A1: 34 mm            A2: 62 mm D0: Flow0            D1: Flow1            D2: Flow2 E1: Easy 1B           E2: Easy 2B E3: Econo Dual       E4: E4                E5: ED3S E6: EconoPIM2       E7: EconoPIM3 E9: ED3H F0: F0						
Feature :A:	Special Code        Nil: Standard						

### Zhejiang HIITIO New Energy Co., Ltd

ADD : NO.1125 Zhixing Road,Qiaonan District, Xiaoshan Economic and Technological Development Zone, Hangzhou, Zhejiang  
TEL :400-667-9977

